

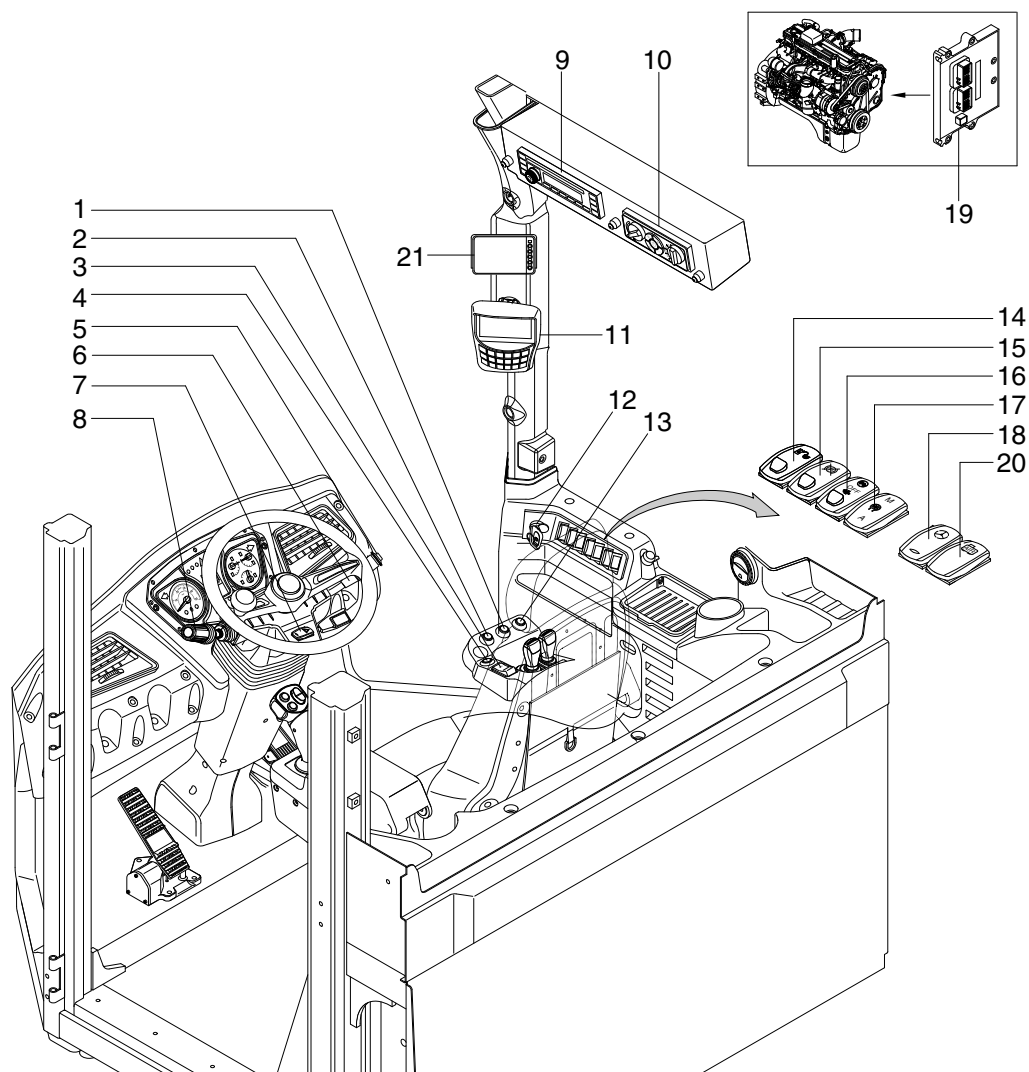
SECTION 7 ELECTRICAL SYSTEM

Group 1 Component Location	7-1
Group 2 Electrical Circuit	7-3
Group 3 Electrical Component Specification	7-29
Group 4 Troubleshooting	7-34

SECTION 7 ELECTRICAL SYSTEM

GROUP 1 COMPONENT LOCATION

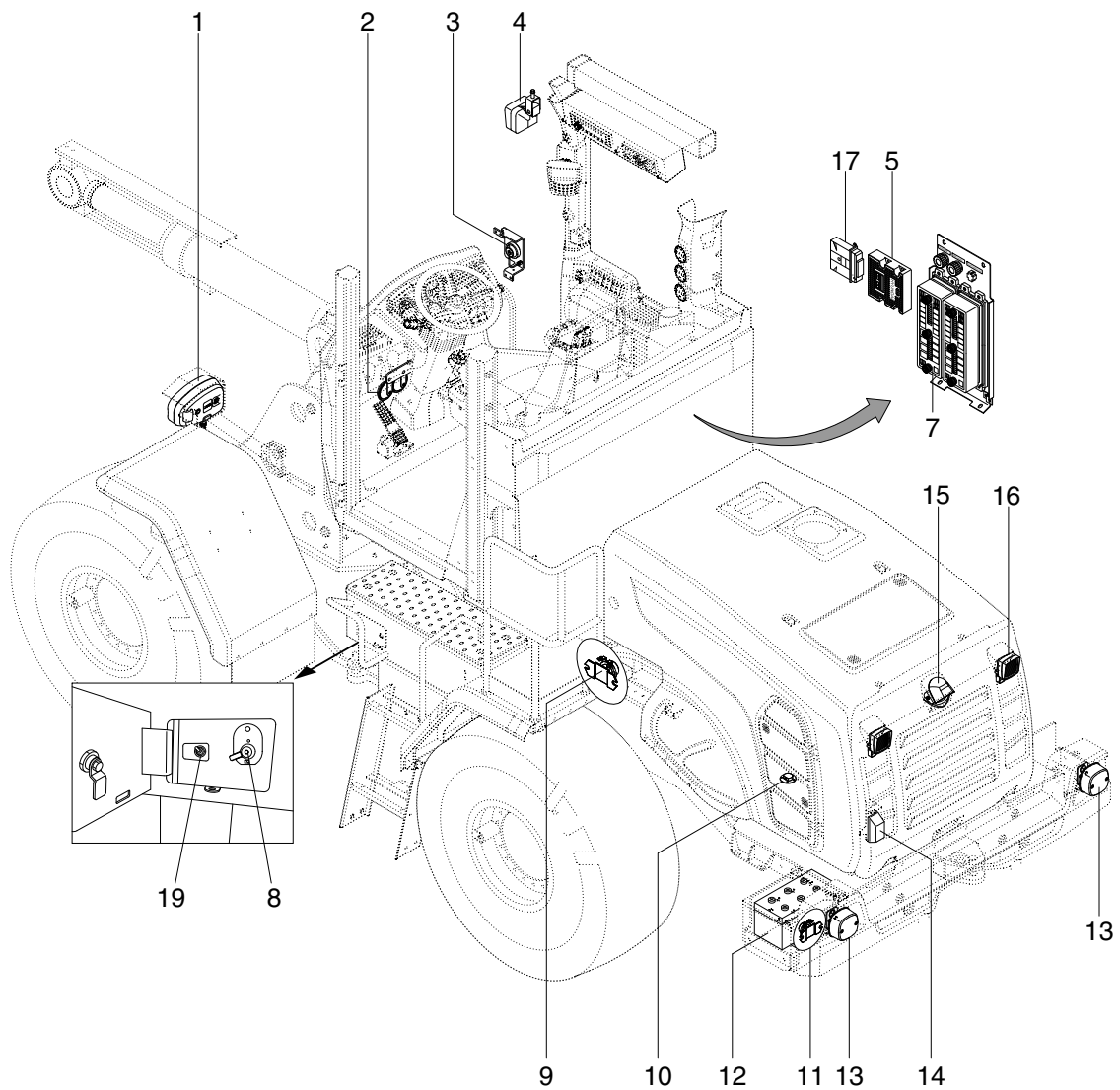
1. LOCATION 1



960A7EL20

- | | | |
|-------------------------|---------------------------|-----------------------------------|
| 1 Kick down button | 8 Gear select lever | 14 Pilot cut off switch |
| 2 Horn button | 9 Radio & USB player | 15 Parking brake switch |
| 3 FNR switch | 10 Aircon & heater switch | 16 SCR switch |
| 4 FNR select button | 11 Monitor | 17 Differential lock switch (opt) |
| 5 Hone button | 12 Starting switch | 18 Emergency test switch |
| 6 Multi function switch | Starting button (opt) | 19 Engine control unit (ECU) |
| 7 Hazard switch | 13 Work load button | 20 Air compressor switch (opt) |
| | | 21 Camera monitor |

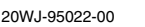
2. LOCATION 2



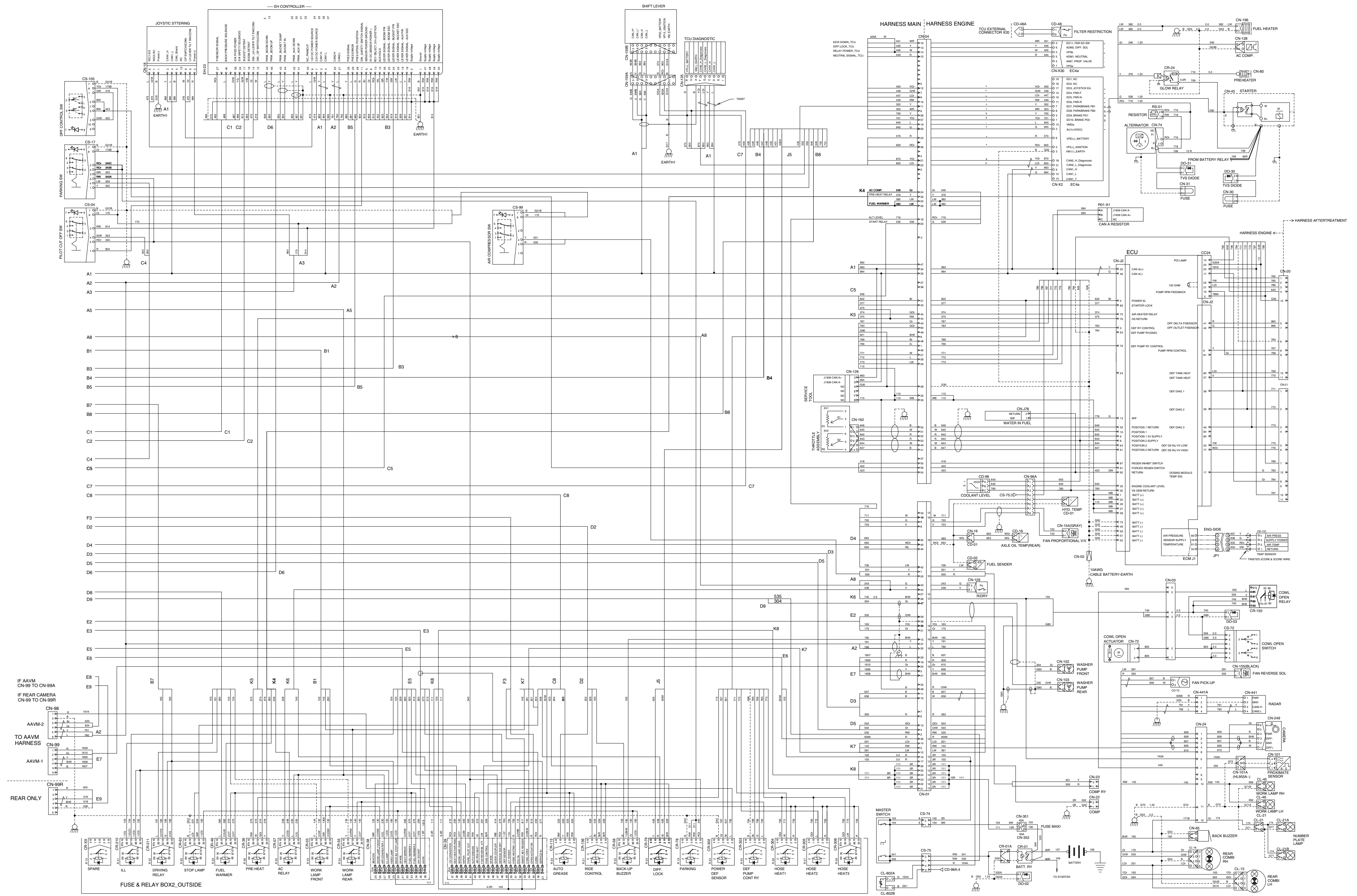
960A7EL21

- | | | |
|------------------------------|----------------------|---|
| 1 Head lamp | 9 Start relay | 16 Work lamp |
| 2 Horn | 10 Fuel sender | 17 Control unit (electro hydraulic & joystick steering) |
| 3 Angle sensor | 11 Battery relay | 19 Engine hood open switch |
| 4 Work lamp | 12 Battery | |
| 5 Machine control unit (MCU) | 13 Rear combi lamp | |
| 7 Fuse and relay box | 14 Number plate lamp | |
| 8 Master switch | 15 Camera (opt) | |

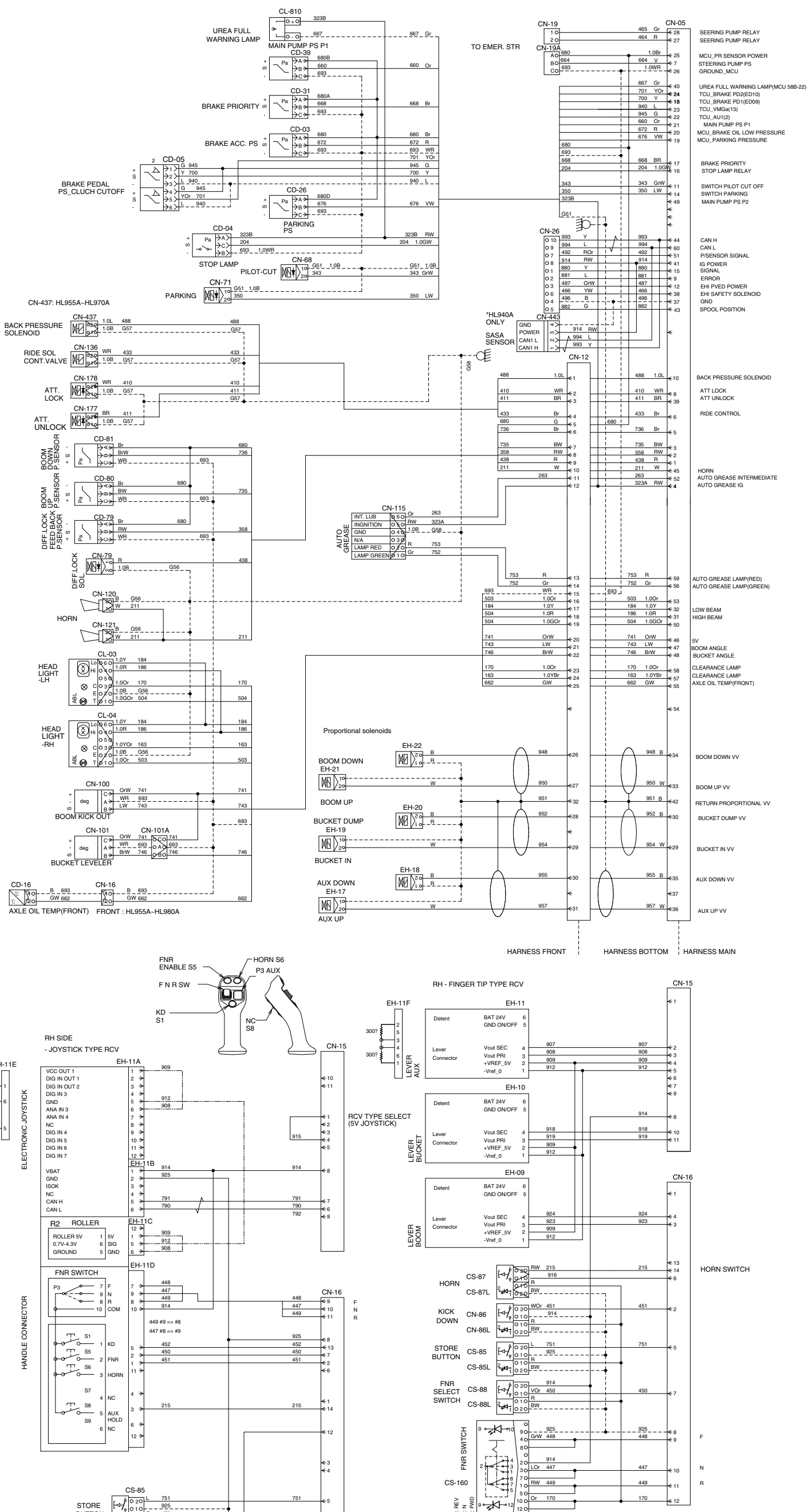
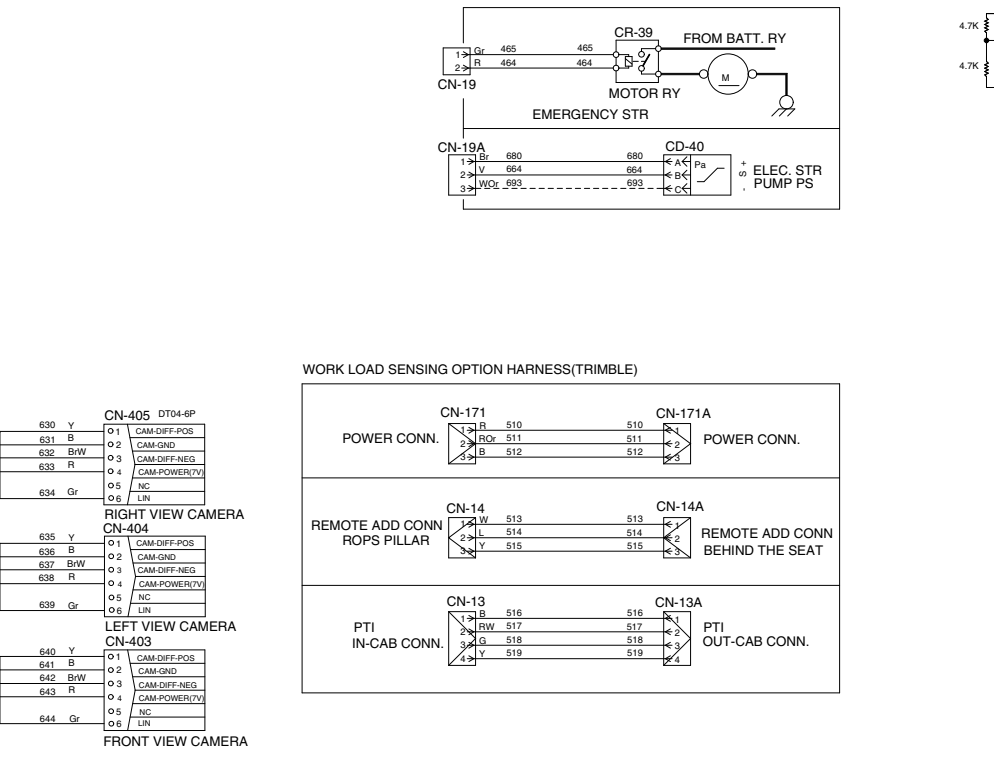
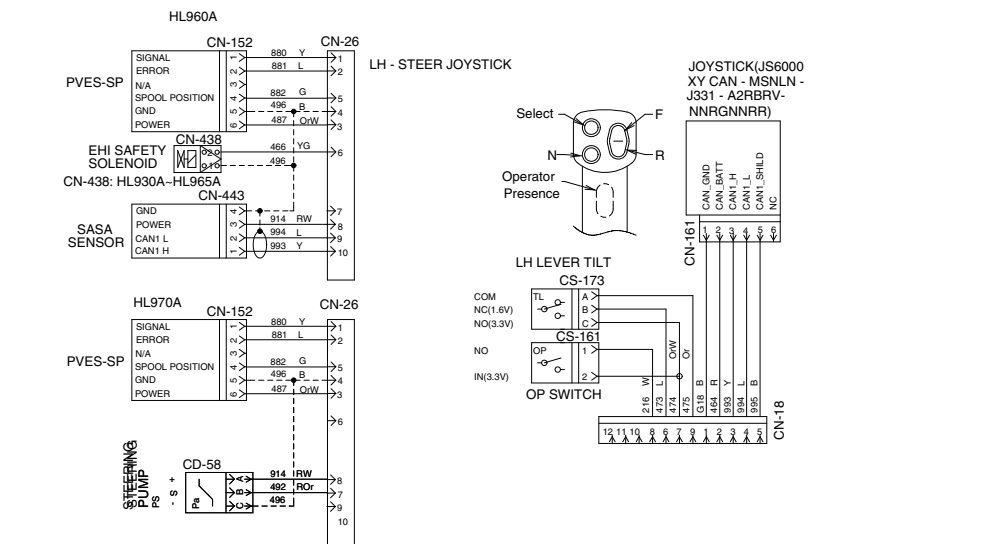
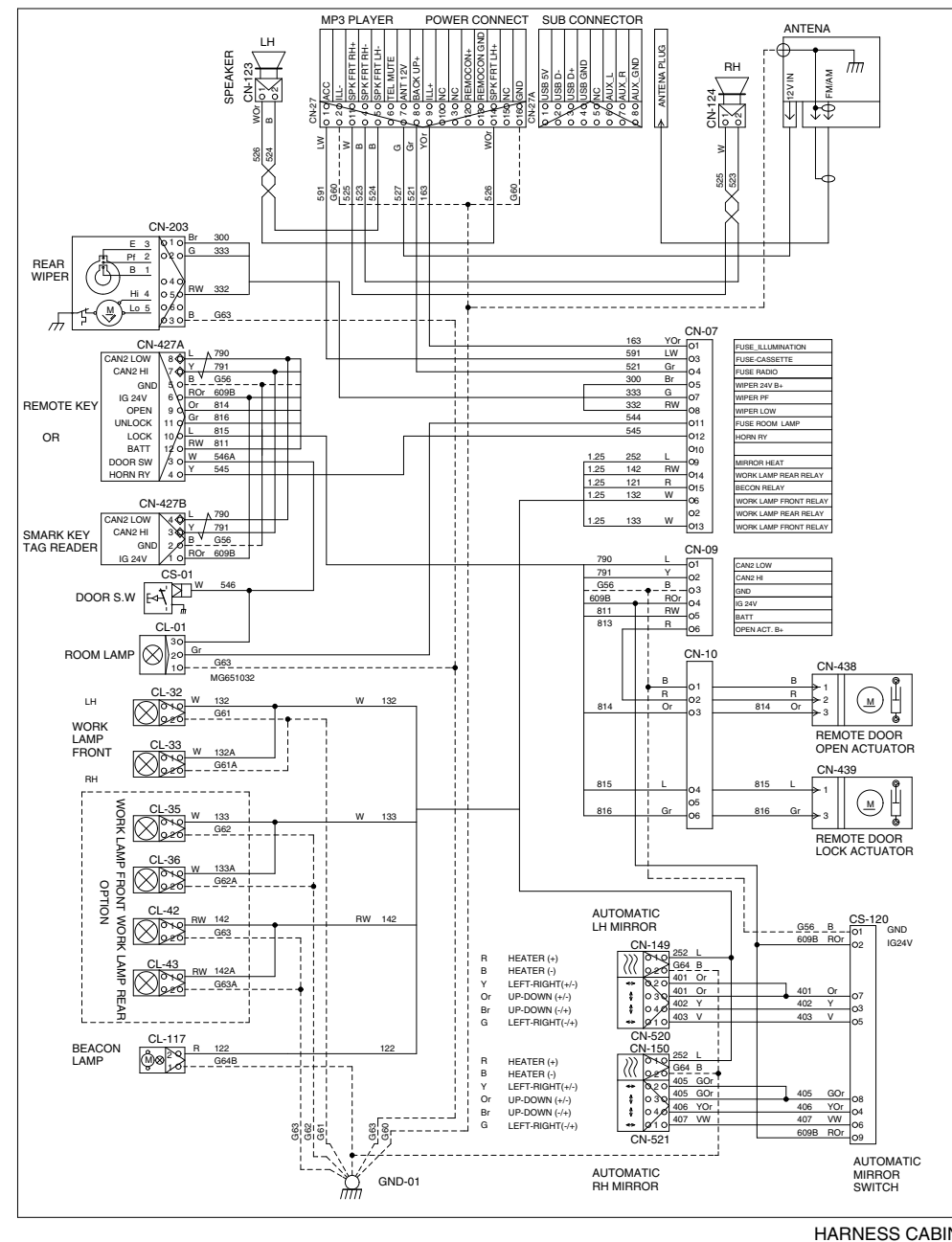
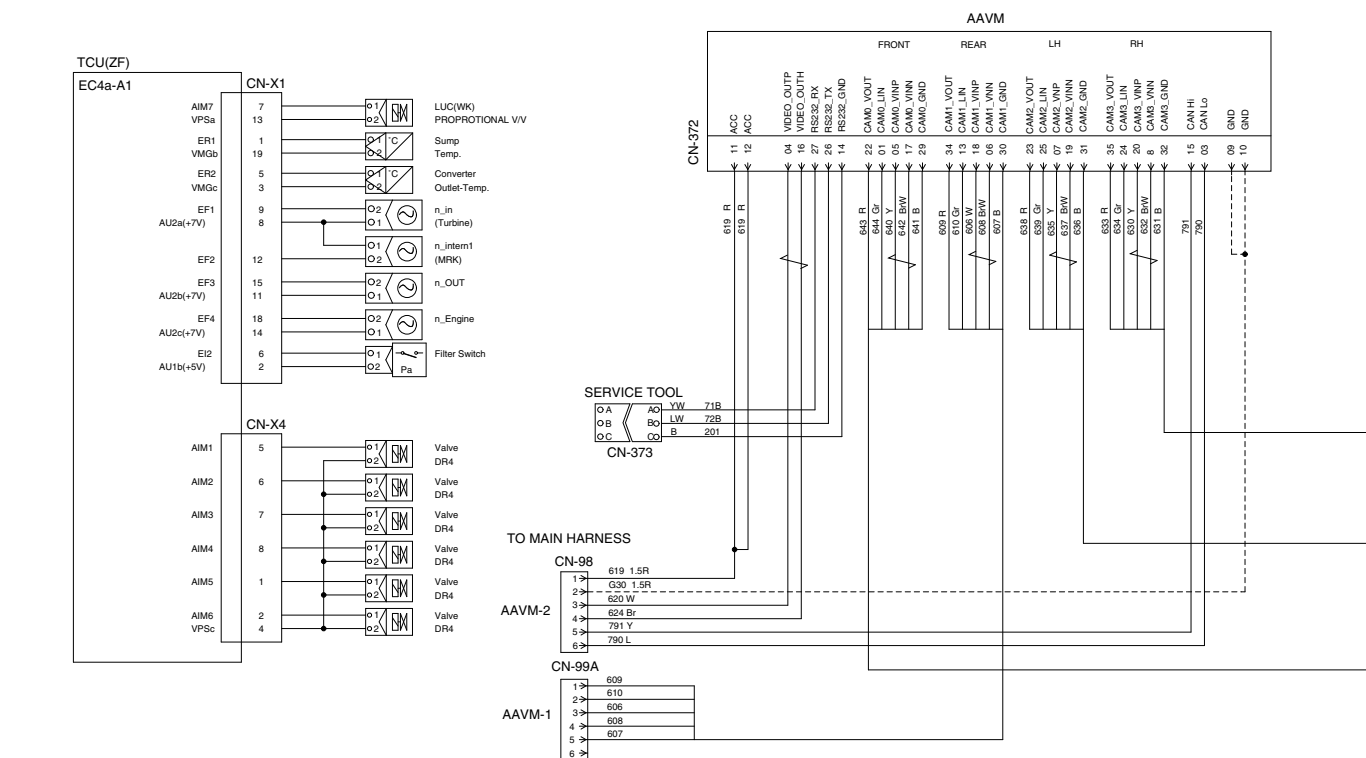
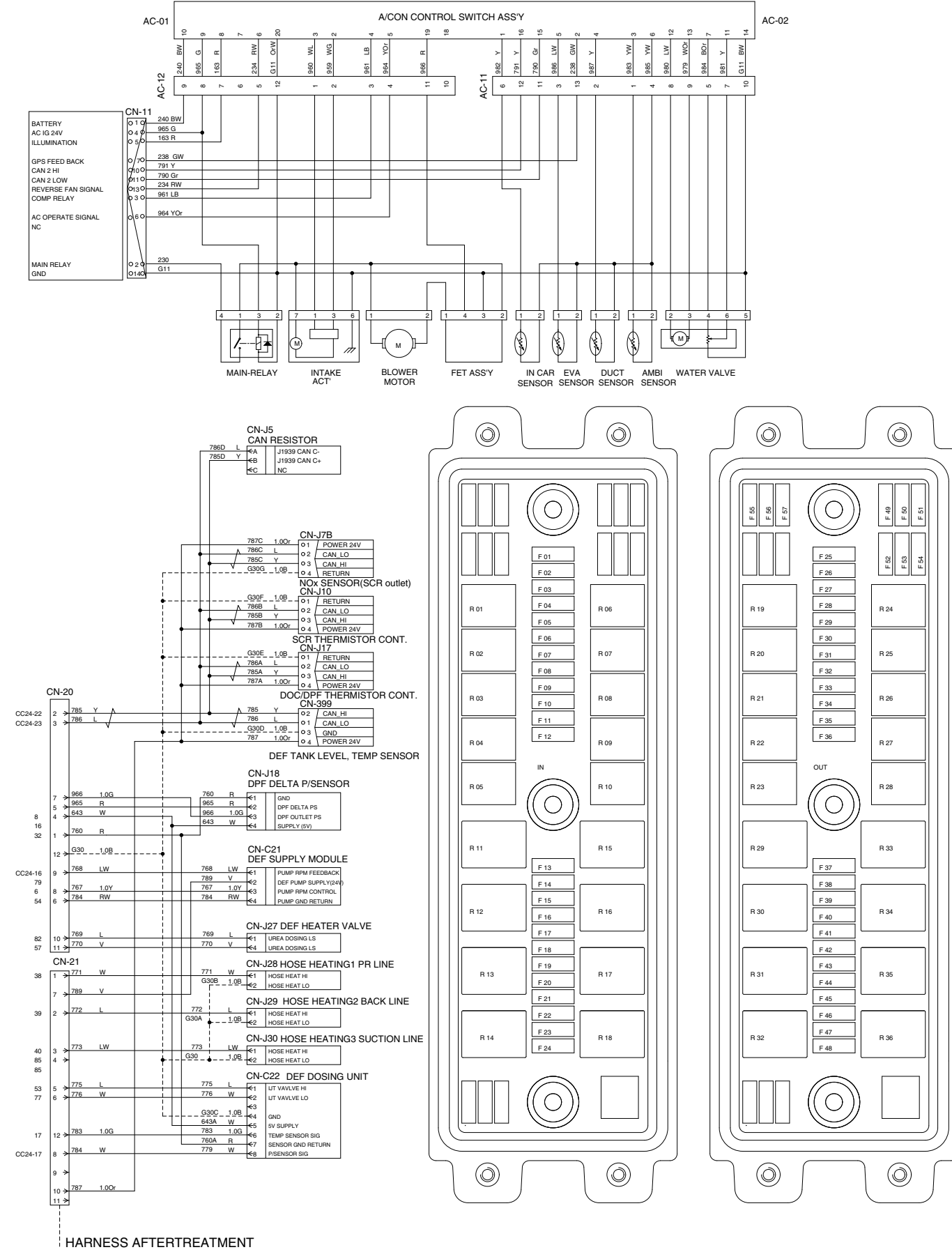
• ELECTRICAL CIRCUIT (1/3)



· ELECTRICAL CIRCUIT (2/3)



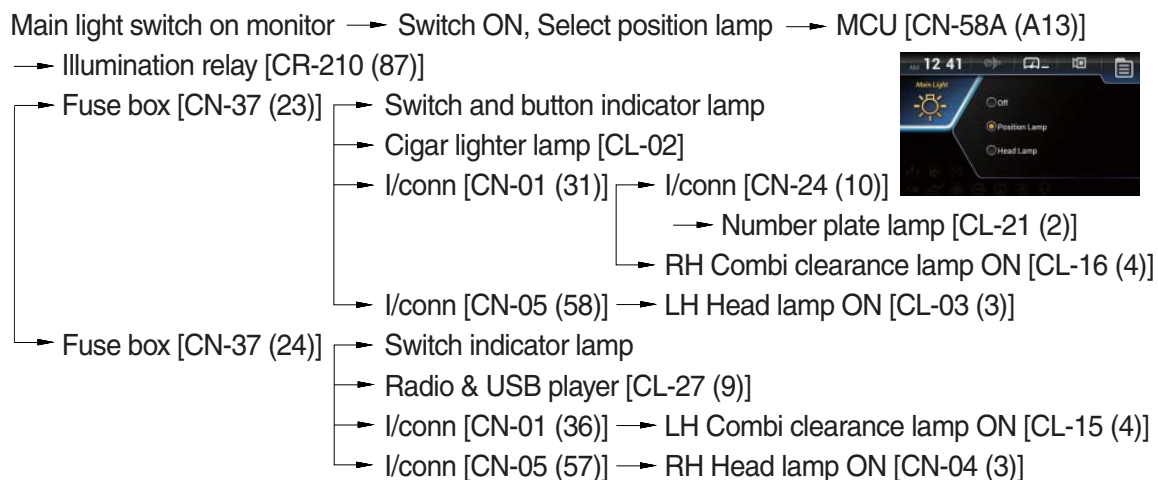
• ELECTRICAL CIRCUIT (3/3)



MEMORANDUM

1. ILLUMINATION CIRCUIT

1) OPERATING FLOW



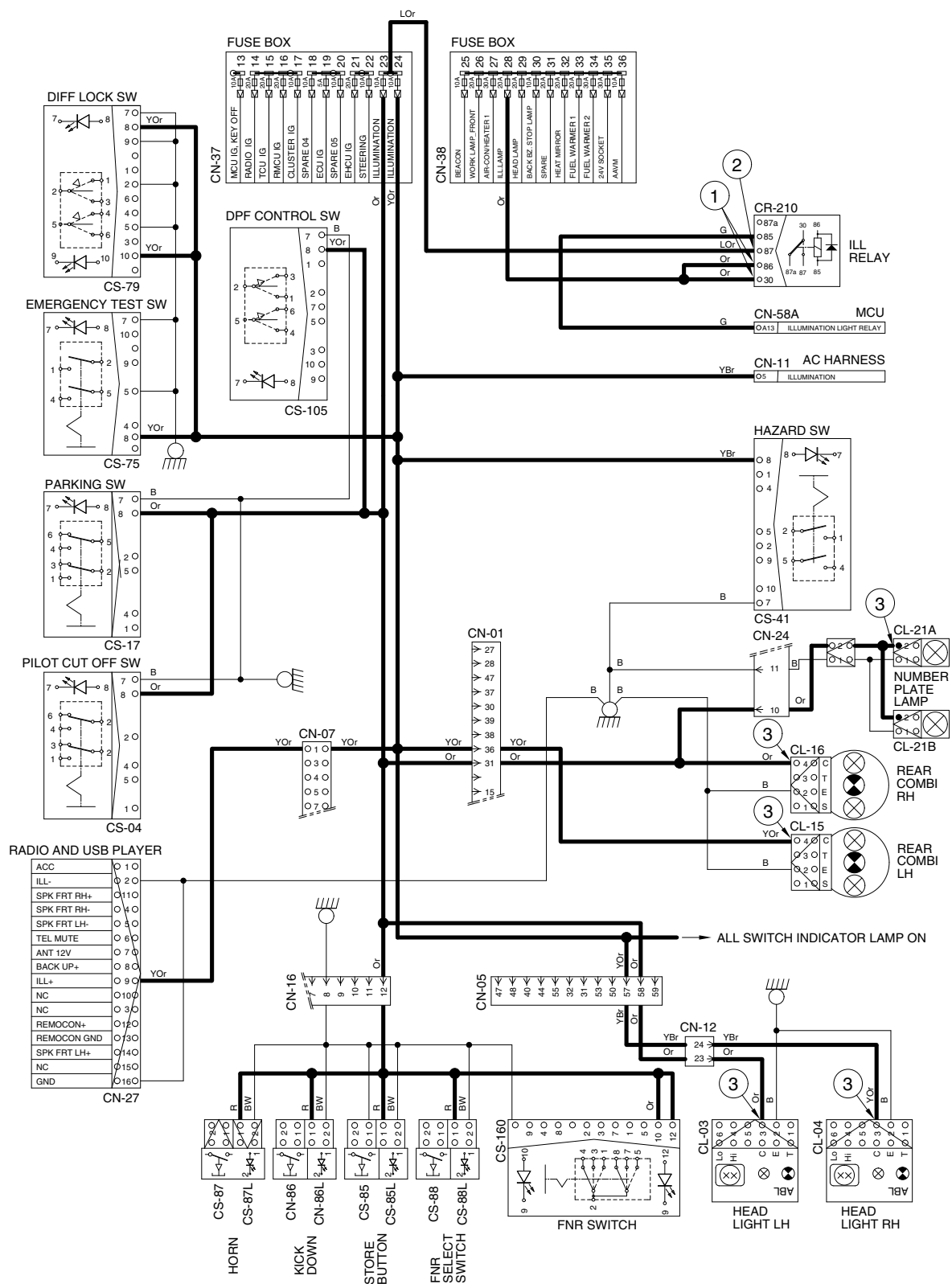
2) CHECK POINT

Engine	Key switch	Check point	Voltage
OFF	ON	① - GND (relay input) ② - GND (relay output) ③ - GND (to light)	20~25V

※ GND : Ground

※ The circuit diagram may differ from the equipment, so please check before a repair.

ILLUMINATION CIRCUIT

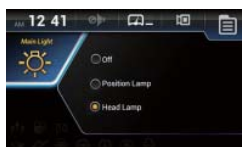
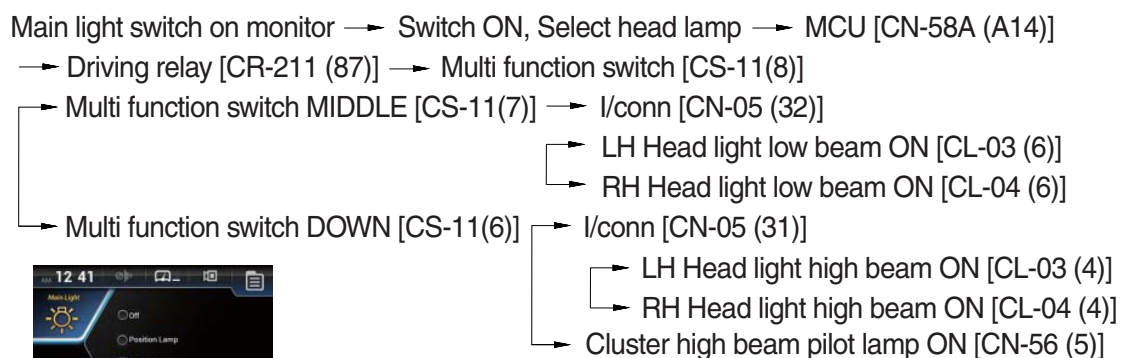


985A7EL04

※ The circuit diagram may differ from the equipment, so please check before a repair.

2. HEAD LIGHT CIRCUIT

1) OPERATING FLOW



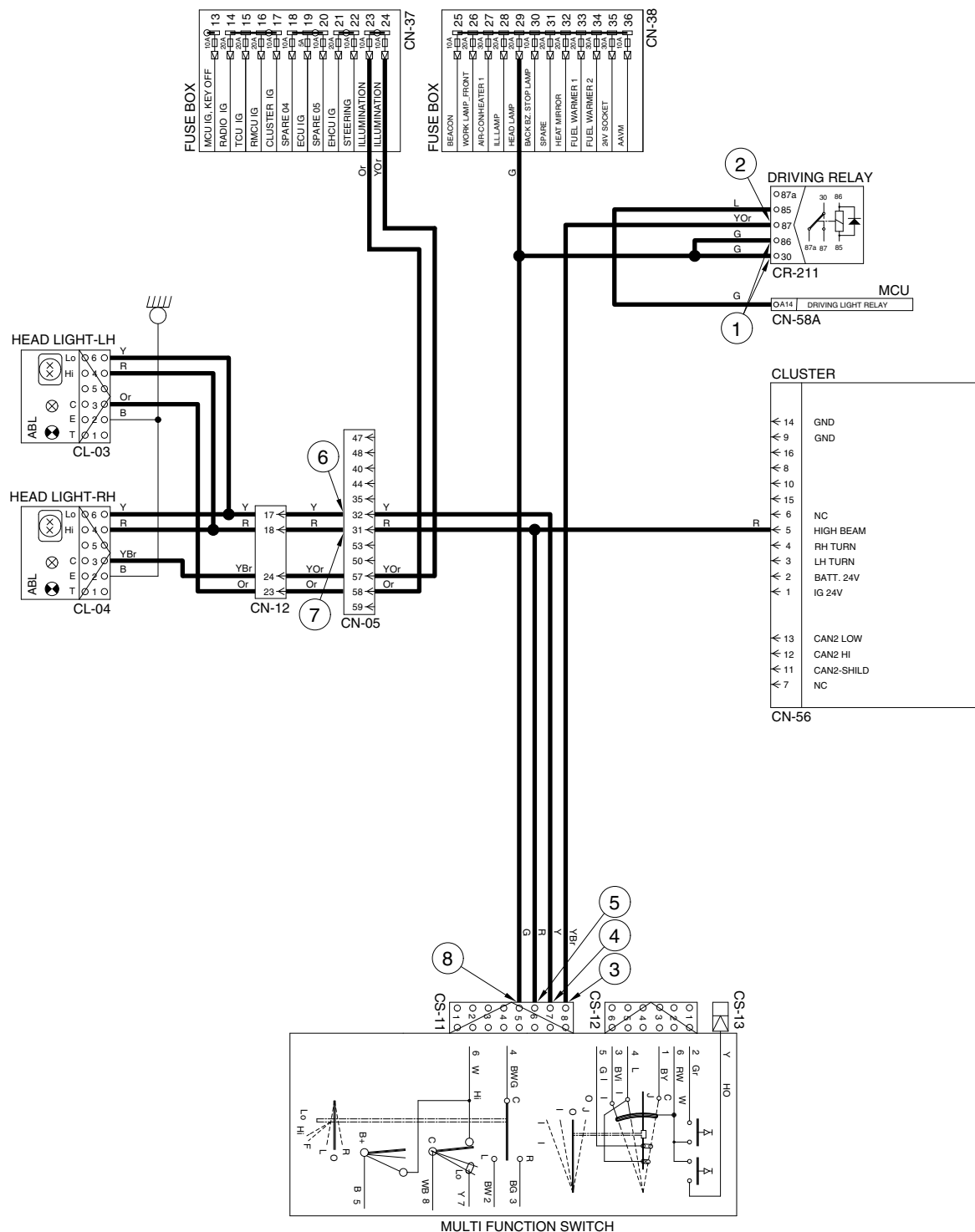
2) CHECK POINT

Engine	Key switch	Check point	Voltage
OFF	ON	① - GND (relay input) ② - GND (relay output) ③ - GND (multi function input) ④ - GND (multi function output) ⑤ - GND (multi function output) ⑥ - GND (low beam) ⑦ - GND (high beam) ⑧ - GND (passing B ⁺)	20~25V

※ GND : Ground

※ The circuit diagram may differ from the equipment, so please check before a repair.

HEAD LIGHT CIRCUIT



985A7EL05

※ The circuit diagram may differ from the equipment, so please check before a repair.

3. WORK LIGHT SWITCH

1) OPERATING FLOW

※ Main light switch on monitor : Select position lamp.

(1) Work lamp switch (select Front)

MCU [CN-58B (B09)] → Front work lamp relay [CR-03 (87)] → I/conn [CN-07 (06)]

- LH Front work lamp ON [CL-32 (1)]
- RH Front work lamp ON [CL-33 (1)]



(2) Work lamp switch (select Rear)

MCU [CN-58B (B03)] → Rear work lamp relay [CR-55 (87)] → I/conn [CN-01 (05)]

- I/conn [CN-24 (12)]
 - LH Rear work lamp ON [CL-46 (1)]
 - RH Rear work lamp ON [CL-45 (1)]



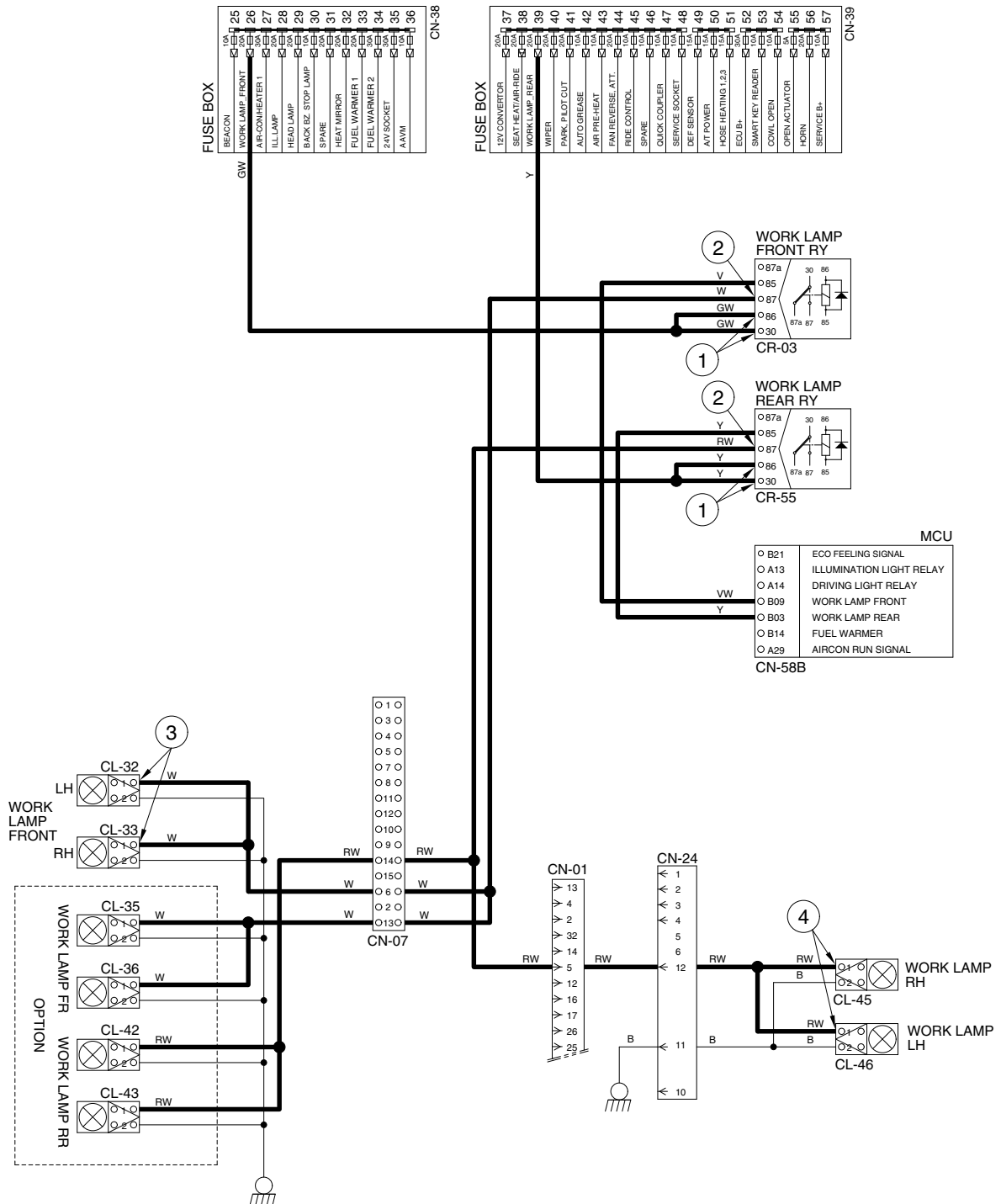
2) CHECK POINT

Engine	Key switch	Check point	Voltage
OFF	ON	① - GND (work lamp power input) ② - GND (work lamp power output) ③ - GND (front work lamp) ④ - GND (rear work lamp)	20~25V

※ GND : Ground

※ The circuit diagram may differ from the equipment, so please check before a repair.

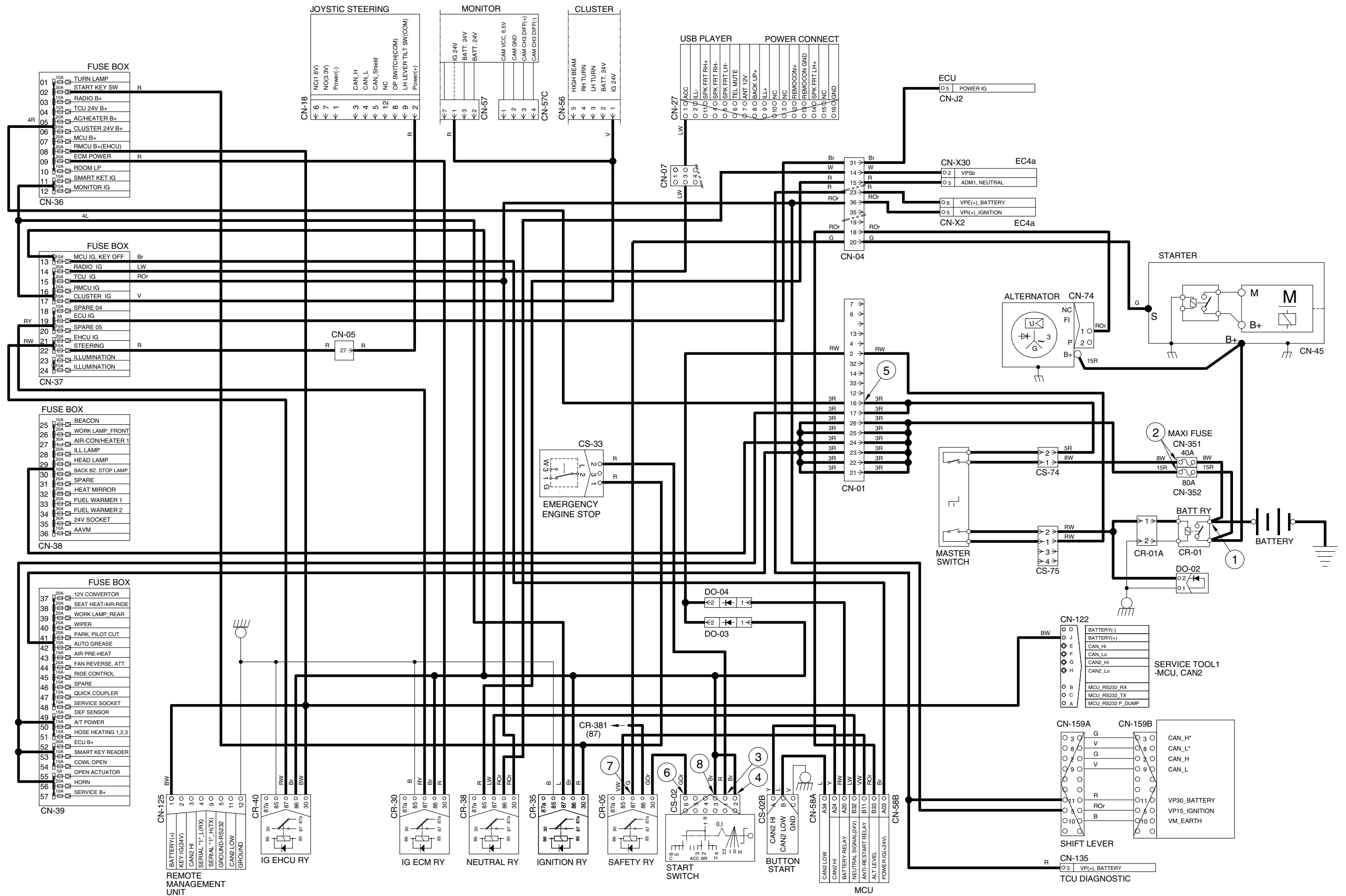
WORK LIGHT SWITCH



985A7EL06

※ The circuit diagram may differ from the equipment, so please check before a repair.

STARTING CIRCUIT



※ The circuit diagram may differ from the equipment, so please check before a repair.

5. CHARGING CIRCUIT

When the starter is activated and the engine is started, the operator releases the key switch to the ON position.

Charging current generated by operating alternator flows into the battery through the battery relay (CR-01).

The current also flows from alternator to each electrical component and controller through the fuse box.

1) OPERATING FLOW

(1) Warning flow

Alternator [CN-74 (1)] → I/conn [CN-04 (18)] → MCU [CN-58B (B33)]

→ Cluster charge warning lamp ON

(2) Charging flow

Alternator → Starter [CN-45 (B⁺)] → Battery relay [CR-01]

→ Battery (+) terminal → Charging

→ Fusible link [CN-351 (40A)] → Master switch [CS-74 (1)→(2)] → I/conn [CN-01 (16, 17)]
→ Fuse box [CN-36, 39]

→ Fusible link [CN-352 (80A)] → I/conn [CN-01 (21~26)] → Fuse box [CN-38, 39]

2) CHECK POINT

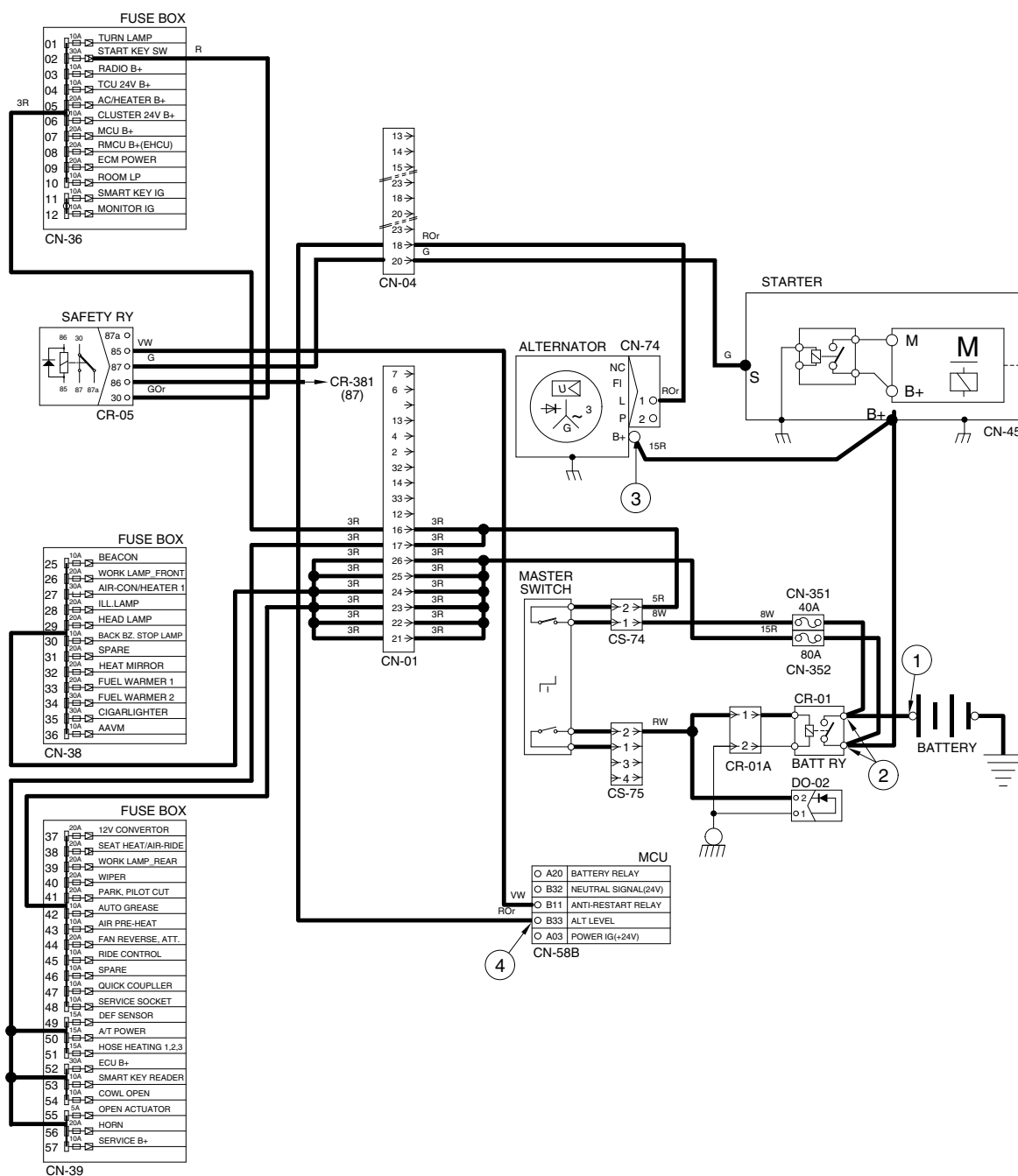
Engine	Key switch	Check point	Voltage
OFF	ON	① - GND (battery) ② - GND (battery relay) ③ - GND (alternator B ⁺) ④ - GND (MCU)	20~28V

※ GND : Ground

※ MCU : Machine control unit

※ The circuit diagram may differ from the equipment, so please check before a repair.

CHARGING CIRCUIT



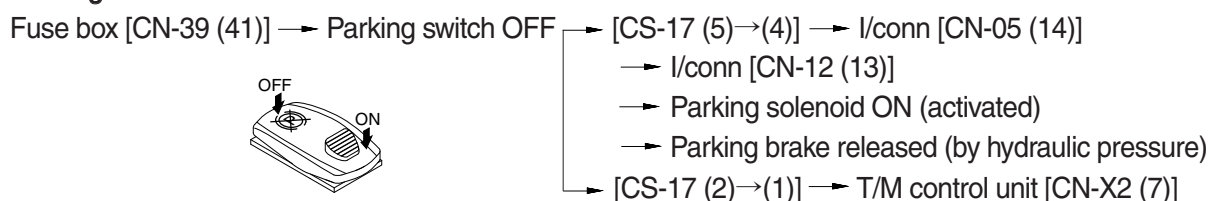
985A7EL08

※ The circuit diagram may differ from the equipment, so please check before a repair.

6. ELECTRIC PARKING, PILOT CUT OFF CIRCUIT

1) OPERATING FLOW

(1) Parking OFF



(2) Parking ON

Fuse box [CN-39 (41)] → Parking switch ON → Parking solenoid [CN-71] OFF
 → Parking brake applied [By spring force]

(3) Pilot cut off ON

Fuse box [CN-39 (41)] → Pilot cut off switch ON → Pilot cut off switch [CS-4 (5) → (4)]
 → I/conn [CN-05 (11)] → I/conn [CN-12 (12)] → Pilot cut off solenoid ON [CN-68] (activate)
 → Pilot cut off released

(4) Pilot cut off OFF

Fuse box [CN-39 (41)] → Pilot cut off switch OFF → Pilot cut off solenoid [CN-68] OFF
 → Pilot cut off applied

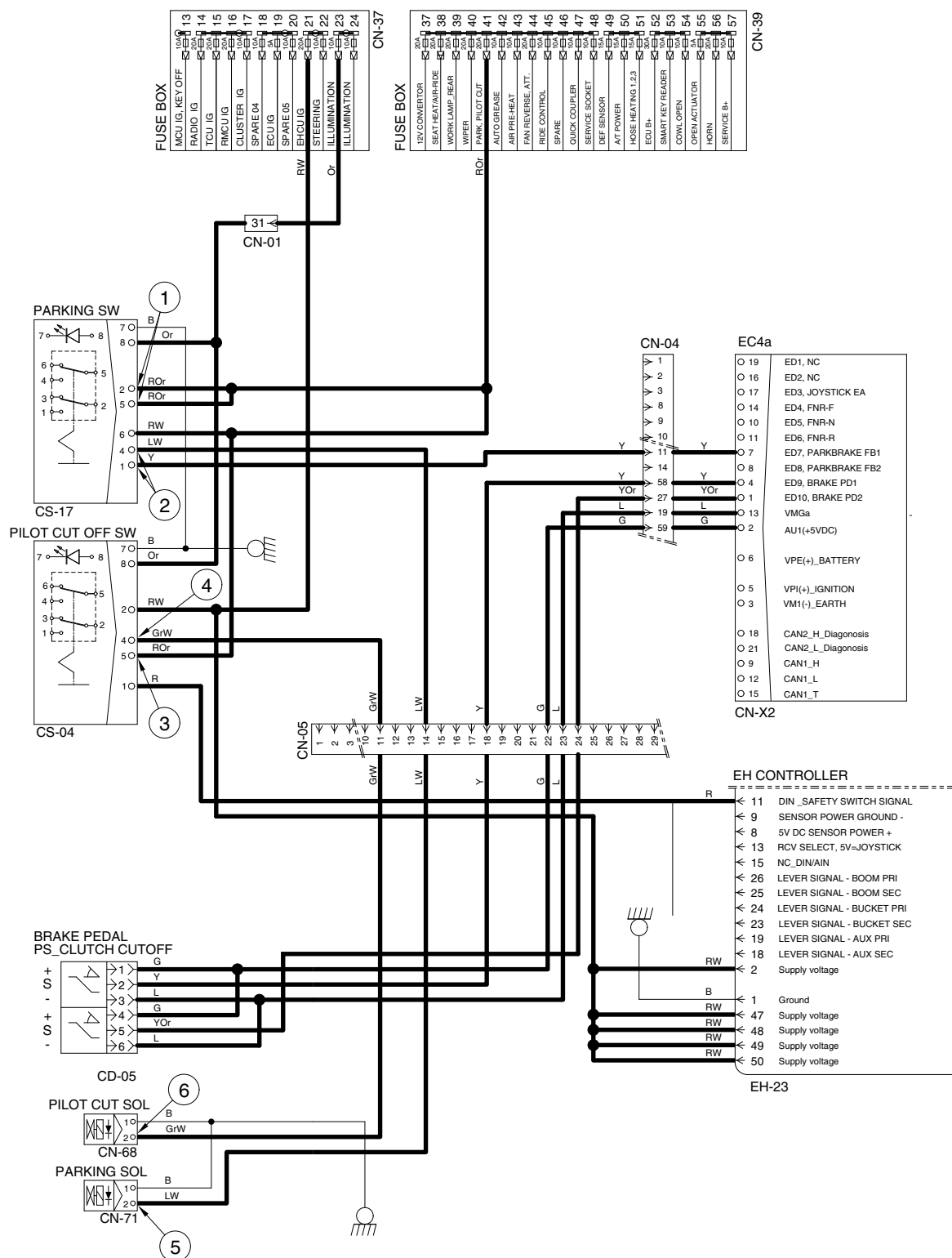
2) CHECK POINT

Engine	Key switch	Check point	Voltage
Running	ON	① - GND (parking switch input) ② - GND (parking switch output) ③ - GND (pilot cut off switch input) ④ - GND (pilot cut off switch output) ⑤ - GND (parking solenoid) ⑥ - GND (pilot cut off solenoid)	20~25V

※ GND : Ground

※ The circuit diagram may differ from the equipment, so please check before a repair.

ELECTRIC PARKING, PILOT CUT OFF CIRCUIT

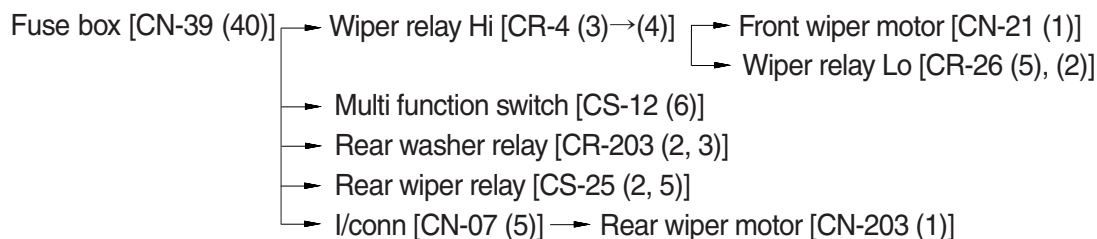


985A7EL09

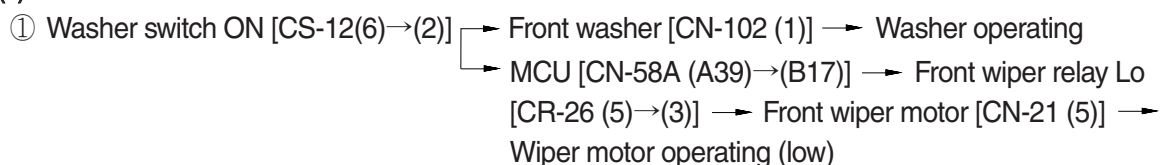
※ The circuit diagram may differ from the equipment, so please check before a repair.

7. WIPER AND WASHER CIRCUIT

1) OPERATING FLOW

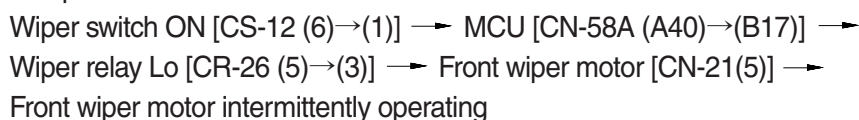


(1) Front washer switch ON

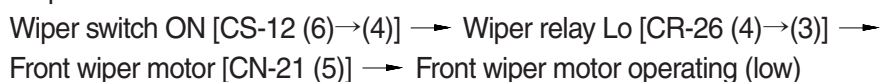


(2) Front wiper switch ON

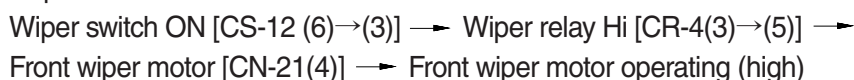
① INT position



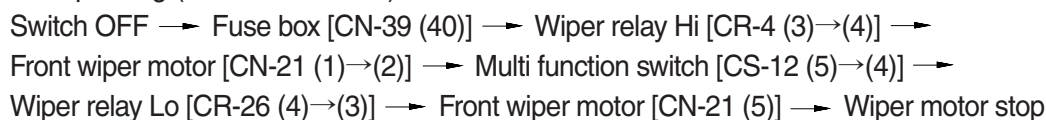
② Lo position



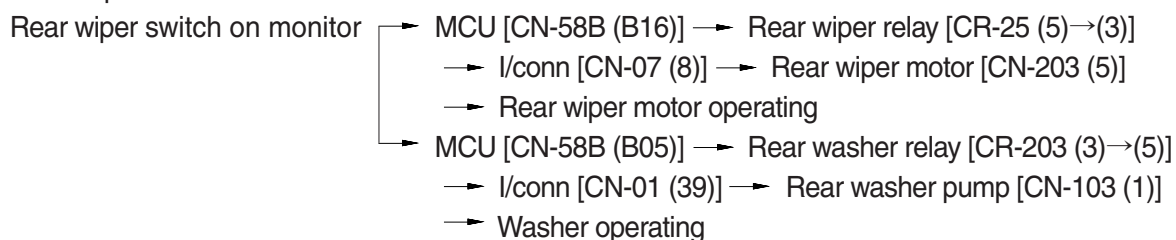
③ Hi position



(3) Auto-parking (when switch OFF)



(4) Rear wiper and washer switch



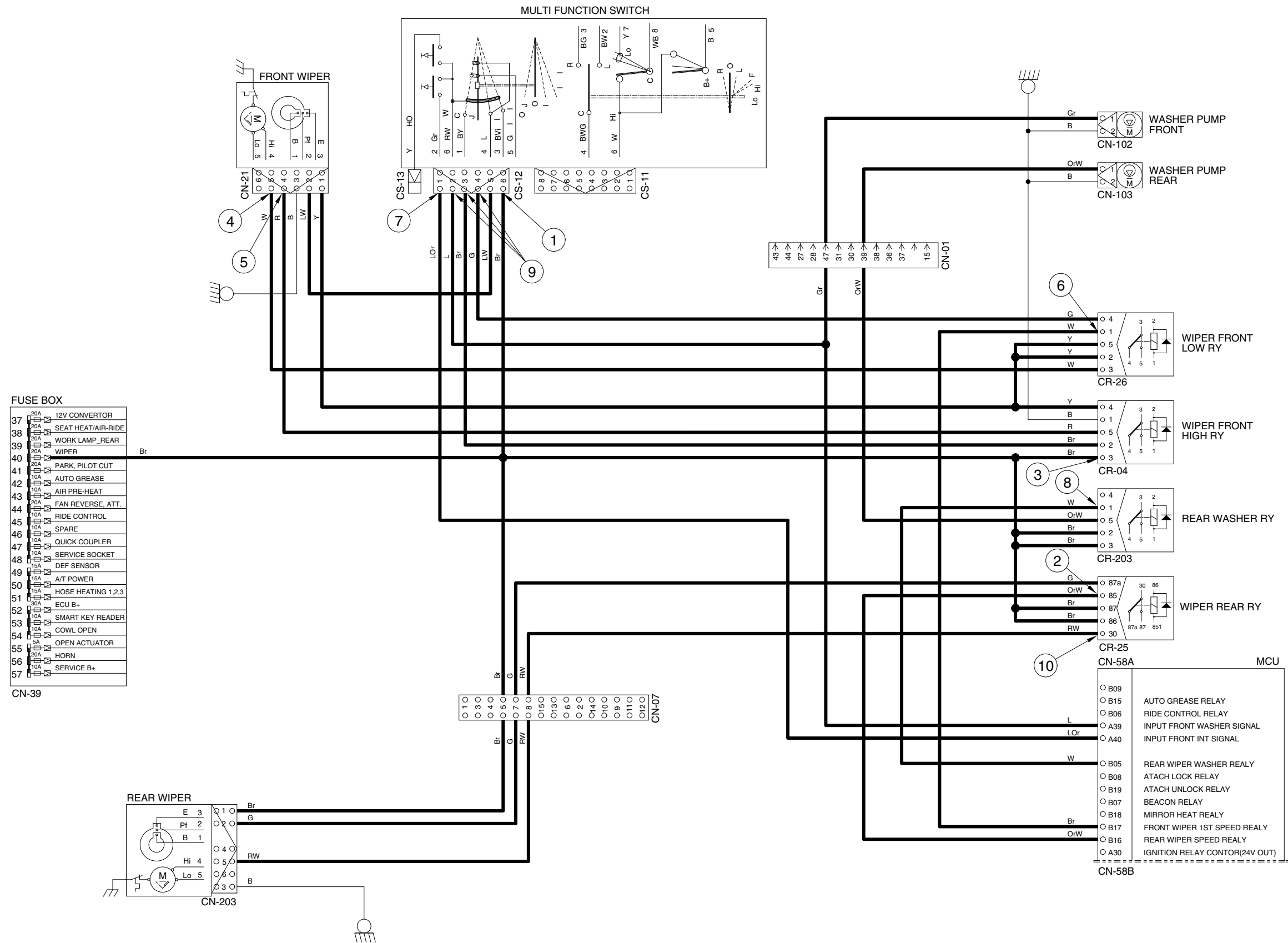
2) CHECK POINT

Condition	Check point	
Engine : Stop Key switch : ON Voltage : 20~25V	① - GND (front wiper switch power input)	⑥ - GND (wiper relay power input)
	② - GND (rear wiper relay power input)	⑦ - GND (front washer power output)
	③ - GND (wiper relay power input)	⑧ - GND (rear washer power output)
	④ - GND (front wiper motor Lo power input)	⑨ - GND (front wiper motor power output)
	⑤ - GND (front wiper motor High power input)	⑩ - GND (rear wiper motor power output)

※ GND : Ground

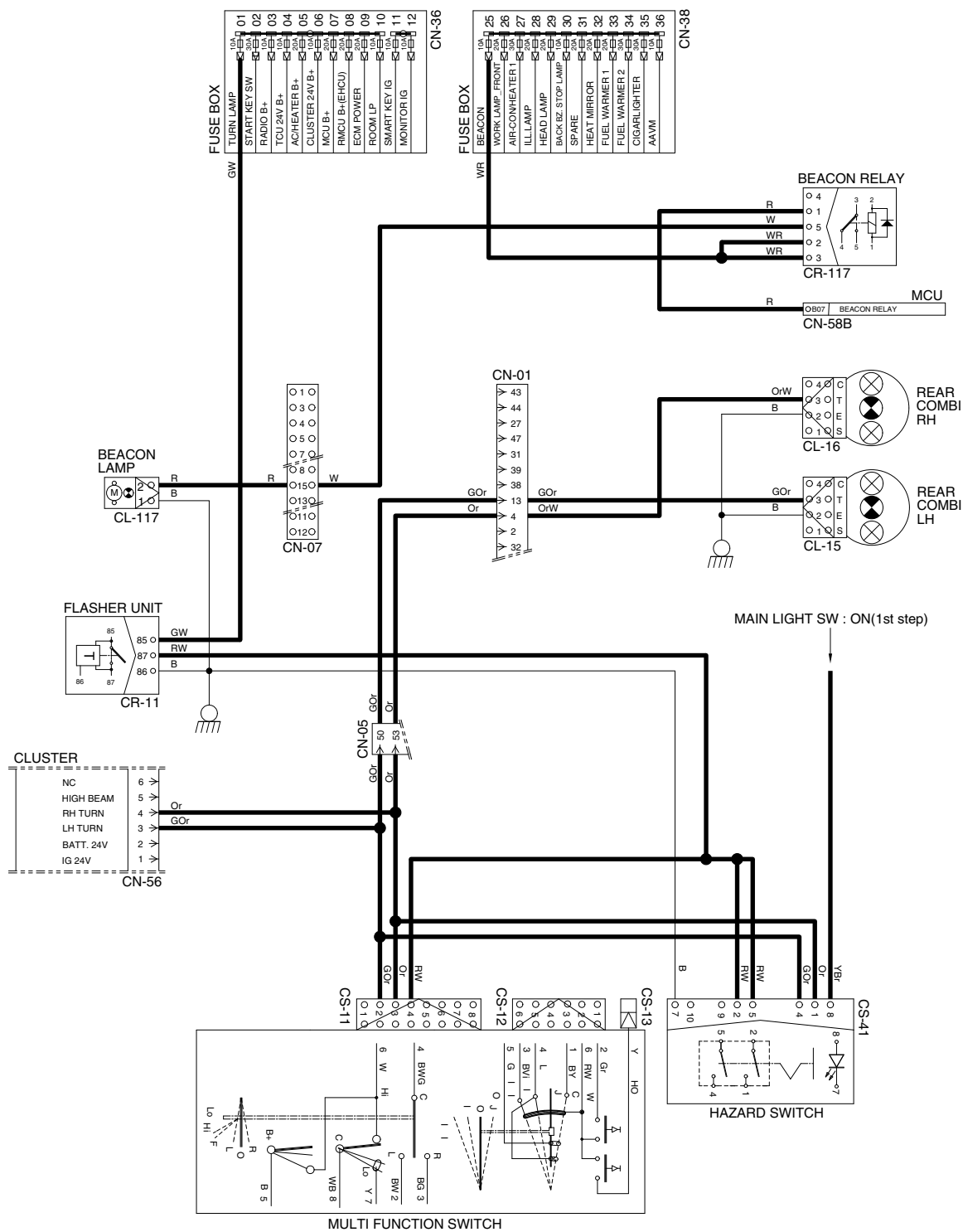
※ The circuit diagram may differ from the equipment, so please check before a repair.

WIPER AND WASHER CIRCUIT



※ The circuit diagram may differ from the equipment, so please check before a repair.

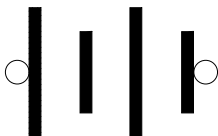
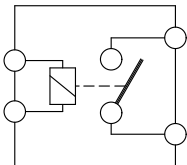
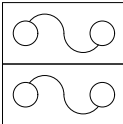
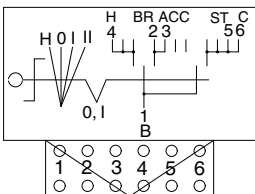
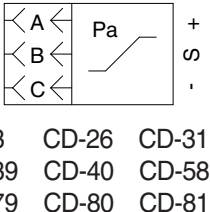
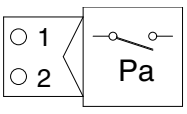
HAZARD, TURN AND ROTARY CIRCUIT

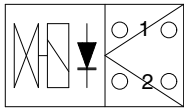
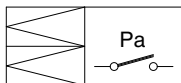
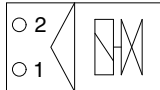
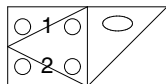
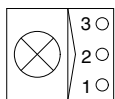
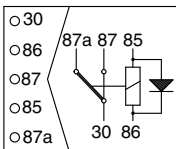


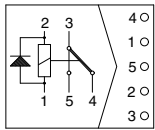
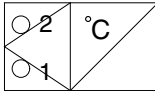
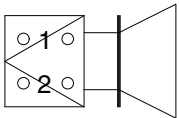
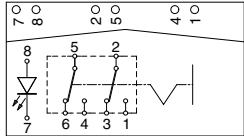
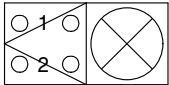
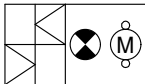
985A7EL11

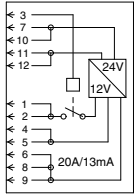
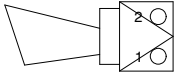
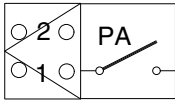
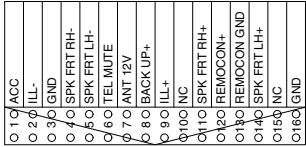
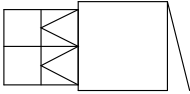
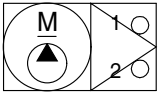
※ The circuit diagram may differ from the equipment, so please check before a repair.

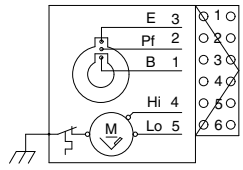
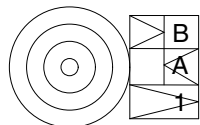
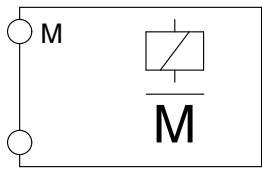
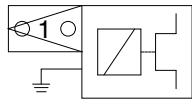
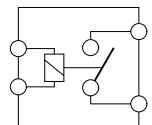
GROUP 3 ELECTRICAL COMPONENT SPECIFICATION

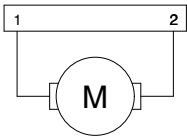
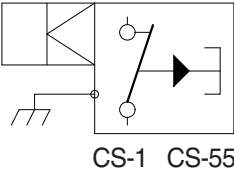
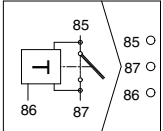
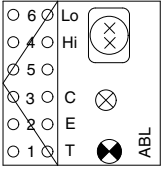
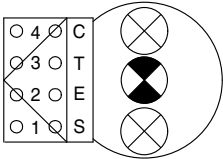
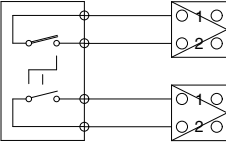
Part name	Symbol	Specifications	Check item
Battery		12V × 220Ah (2EA)	Gravity 1.280 over : over charged 1.280 ~ 1.250 : normal 1.250 below : discharged
Battery relay	 CR-1	Rated load : 24V 100A (continuity) 1000A (30seconds)	Coil resistance broken : approx 50 Ω connected : ∞ Ω
Fusible link	 CN-351 (40A), CN-352 (80A)	24V	Resistance between ring terminal and each connector pin 0 Ω : normal
Start key	 CS-2	B-BR : 24V 1A B-ACC : 24V 10A B-ST : 20V 40A	Resistance between each pin Key off : ∞ Ω (for each pin) Key on : 0 Ω (for pin 1-2 & 1-3) Start : 0 Ω (for pin 1-5)
Pressure switch	 CD-3 CD-26 CD-31 CD-39 CD-40 CD-58 CD-79 CD-80 CD-81	N.C Type	Resistance 0 Ω : normal (close)
Pressure switch	 CD-48 CD-129	N.O Type	Resistance ∞ Ω : normal (open)

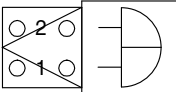
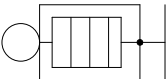
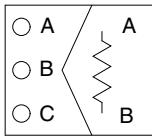
Part name	Symbol	Specifications	Check item
Pilot cut off, parking brake, diff lock, attach lock, unlock solenoid	 CN-68 CN-177 CN-71 CN-178 CN-79	24V 1A	Resistance normal : 15~25Ω
Air cleaner pressure switch	 CD-10	Max load : 6W N.O Type	Resistance ∞Ω : normal (open)
Lock-up, Ride control valve / Fan sole- noid	 CN-43 CN-136 CN-154 CN-155	24V 1.2A	※ Check LED lamp ※ Check resistance about 24Ω
Fuel sender	 CD-2	-	Resistance at fuel levels full level : 200Ω 9/12 level : 500Ω 6/12 level : 800Ω 3/12 level : 1100Ω empty : 1300Ω
Room lamp	 CL-1	24V 10W	Resistance normal : 1.2Ω
Relay (5pin)	 CR-3 CR-5 CR-7 CR-30 CR-35 CR-36 CR-38 CR-40 CR-46 CR-55 CR-56 CR-63 CR-210 CR-211 CR-381	24V 20A	Resistance normal : about 160Ω (for pin 85~86) 0Ω (for pin 30~87) ∞Ω (for pin 30~87)

Part name	Symbol	Specifications	Check item
Relay (5 pin)	 CR-2 CR-4 CR-25 CR-26 CR-37 CR-58 CR-79 CR-115 CR-117 CR-136 CR-302 CR-303	24V 20A	Resistance normal : about 160Ω (for pin 1~2) 0Ω (for pin 3~4) ∞Ω (for pin 3~5)
Hydraulic, transmission temperature	 CD-1 CD-49	—	Resistance normal : ∞Ω 105. C over : 0Ω
Speaker	 CN-123 (LH) CN-124 (RH)	4Ω 20W	Resistance normal : 4Ω
Switch (Locking type)	 CS-4 CS-17 CS-75	24V 8A	Resistance at switch off position ∞Ω between pin 1-5 and 2-6 0Ω between pin 5-7 and 6-8
Work lamp, Number plate lamp	 CL-21 CL-32 CL-33 CL-35 CL-36 CL-42 CL-43 CL-45 CL-46	Work lamp 24V 70W Number plate lamp 24V 10W	Resistance normal : 1.2Ω
Beacon lamp	 CL-117	24V 70W (H1 TYPE)	Resistance normal : 1.1Ω

Part name	Symbol	Specifications	Check item
DC/DC Converter	 CN-138	12V 3A	Resistance 8.8Ω (for pin A-B) 7.7Ω (for pin B-C)
Horn	 CN-120 CN-121	24V 2A	Operation by external power source - connect 24V power to (+) terminal - ground the (-) terminal
Receiver dryer	 CN-29	24V 2.5A	Resistance 0Ω : $2.1 \pm 0.3 \sim 27 \pm 2 \text{ kgf/cm}^2$ $\infty \Omega$: $\sim 2.1 \pm 0.3, 27 \pm 2 \sim \text{kgf/cm}^2$
Radio & USB player	 CN-27	24V 20W+20W	Resistance Power ON : $4\Omega + 4\Omega$ (for pin 1-6, 4-8)
Back up buzzer	 CN-65	24V 0.5A 110dB	Resistance normal : 5.2Ω
Washer pump	 CN-102 (FR) CN-103 (RR)	24V 2.5A	Resistance normal : 26.4Ω (for pin1-2)

Part name	Symbol	Specifications	Check item
Wiper motor	 CN-21 (FR) CN-102 (RR)	24V 1.5A 2-speed Auto parking	-
Cigar lighter	 CL-2	24V 5A 1.4W	Coil resistance normal : about 1M Ω
Starter	 CN-45	24V-7.5kW	Operating or not
Aircon compressor	 CR-23	24V 79W	Resistance normal : 13.4 Ω
Start relay	 CN-28	24V 300A	Coil resistance normal : 1-2 Ω Switch connection $\infty \Omega$ at normal open position 0 Ω when engaged

Part name	Symbol	Specifications	Check item
Blower motor		24V 9.5A	Resistance at each switch position normal : 0.5-2Ω
Door switch		24V 2W	Resistance normal : about 5MΩ
Flasher unit		24V 85 ~ 190 C/M 50dB	-
Head lamp		24V 75W/70W (H4 TYPE) 24V 4W (T4W)	Resistance normal : a fewΩ
Combi lamp (rear)		24V 5W (R5W) 2 × 24V 21W (P21W)	-
Master switch		Continuous capacity : 180Amp Push in capacity : 1000Amp	-

Part name	Symbol	Specifications	Check item
Warning buzzer	 CN-26	24V 200mA $90 \pm 5\text{dB}$ (ℓ m)	-
Preheater	 CN-80	24V 200A	Resistance 0.25~0.12Ω
Resistor	 CN-99	4W	Resistance A - B : 120Ω

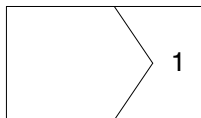
GROUP 4 TROUBLESHOOTING

1. WHEN STARTING SWITCH IS TURNED ON, CLUSTER AND MONITOR LAMP DOES NOT LIGHT UP

- Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.12, 17 are not blown out and ON/OFF of bulb.
- After checking, connect the disconnected connectors again immediately unless otherwise specified.

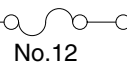
		Cause	Remedy
Check voltage between CN-56 (1), CN-57(1) and chassis	YES	Defective cluster	Replace
		Defective monitor	Replace
	NO	Disconnection in wiring harness or poor contact between CN-56 (1), CN-57 (1) and fuse No. 12, 17	Repair or replace (after clean)

MONITOR

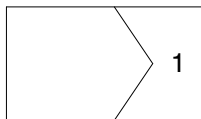


CN-57

FUSE[CN-36]

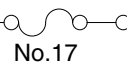


CLUSTER



CN-56

FUSE[CN-37]



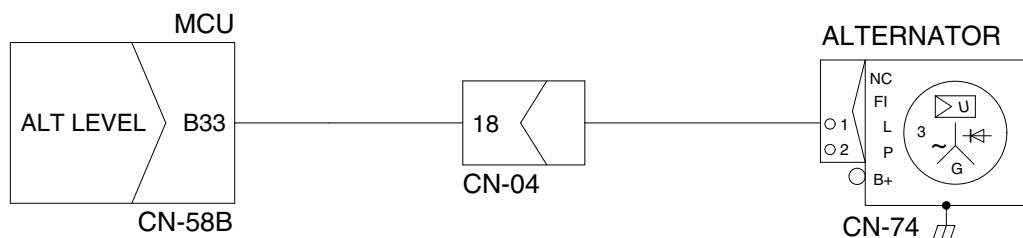
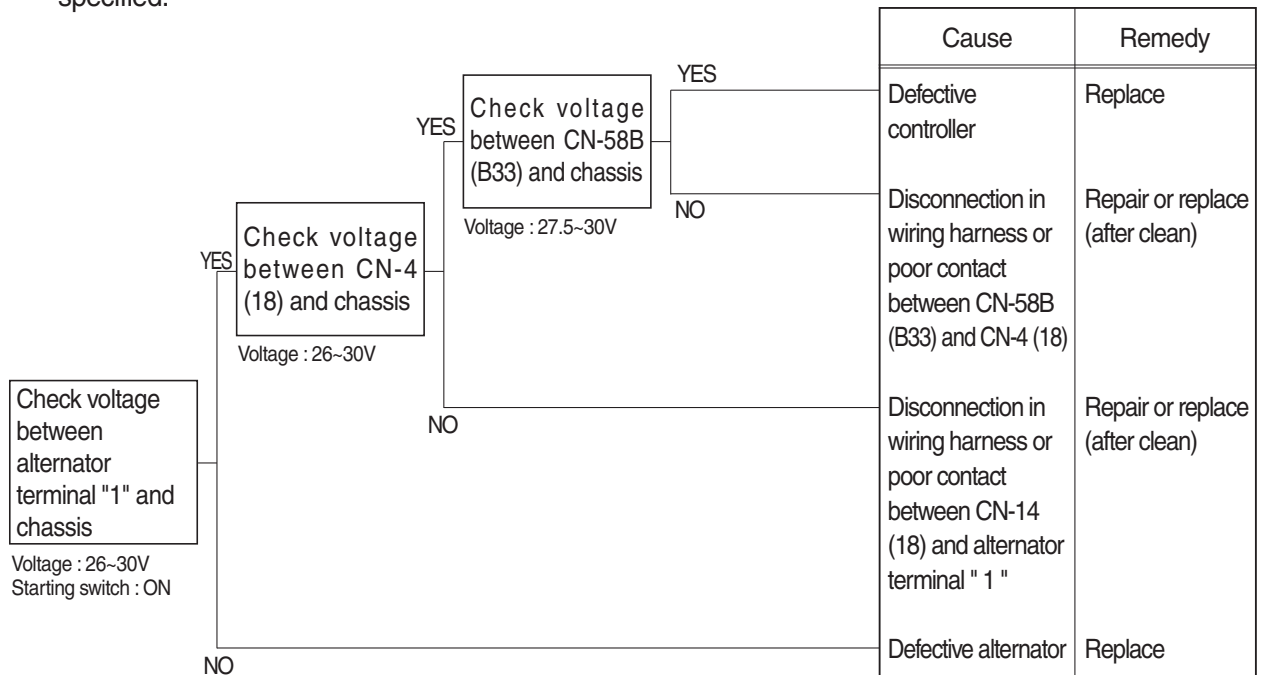
960A7EL24

Check voltage

YES	20 ~ 30 V
NO	0 V

2. WHEN BATTERY LAMP LIGHTS UP (engine is started)

- Before carrying out below procedure, check all the related connectors are properly inserted.
- After checking, connect the disconnected connectors again immediately unless otherwise specified.



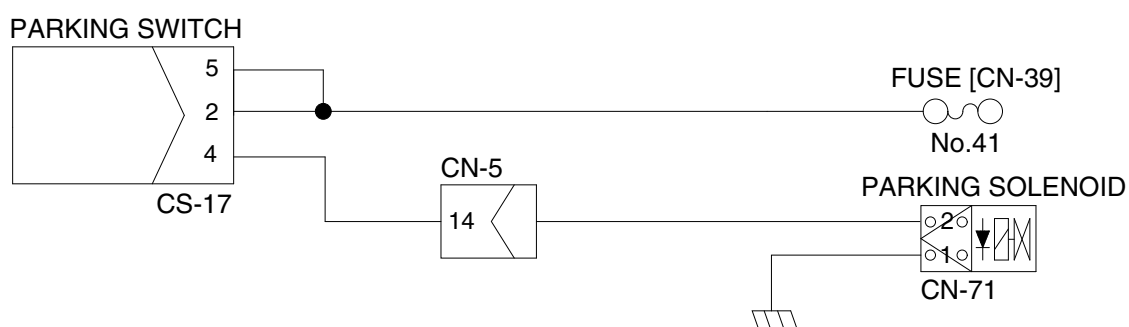
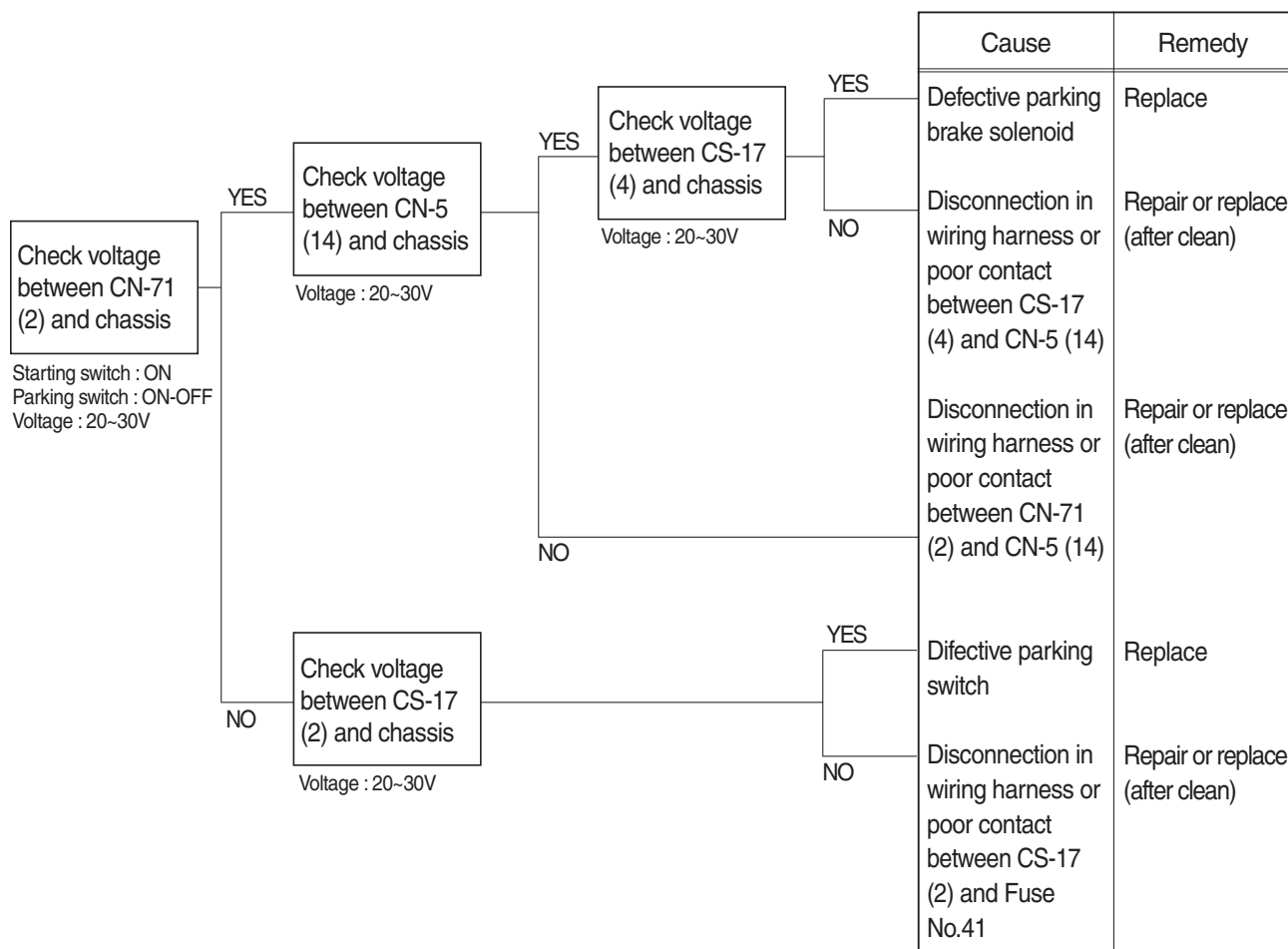
980A7EL38

Check valtage

YES	20 ~ 30 V
NO	0 V

3. WHEN PARKING SOLENOID DOES NOT WORK

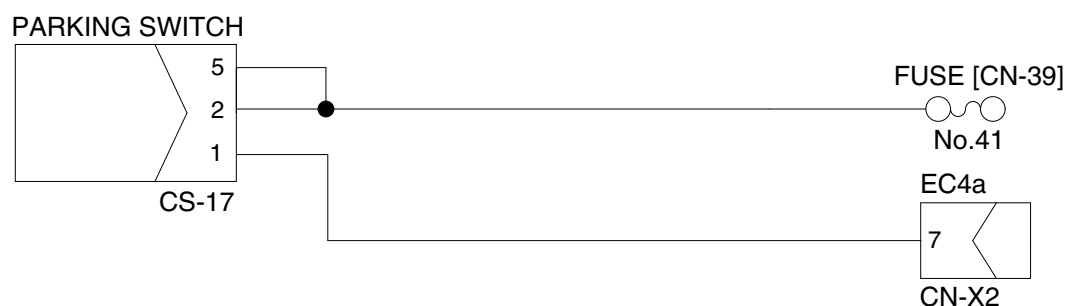
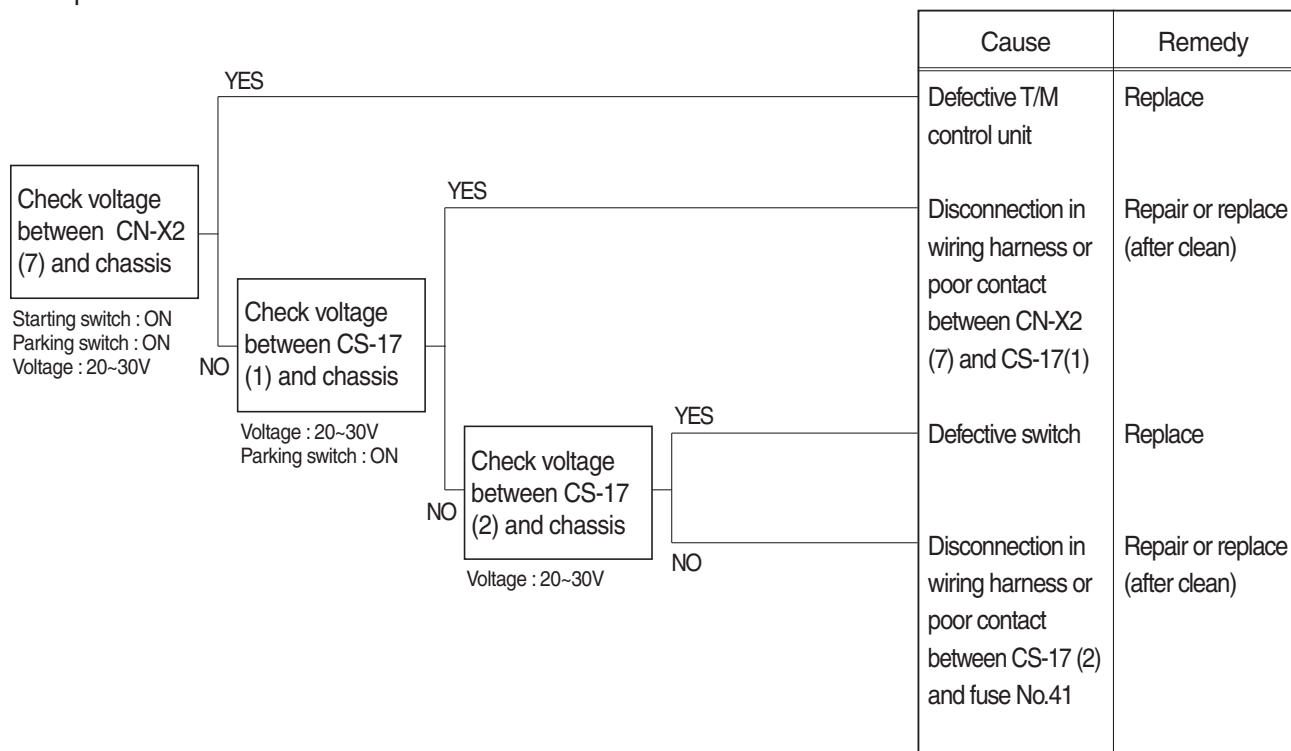
- Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.41 is not blown out.
- After checking, connect the disconnected connectors again immediately unless otherwise specified.



960A7EL39

4. TRANSMISSION IS NOT RETURNED TO NEUTRAL WHEN PARKING BRAKE IS APPLIED

- Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.15 (transmission control unit) and No.41 are not blown out.
- After checking, connect the disconnected connectors again immediately unless otherwise specified.



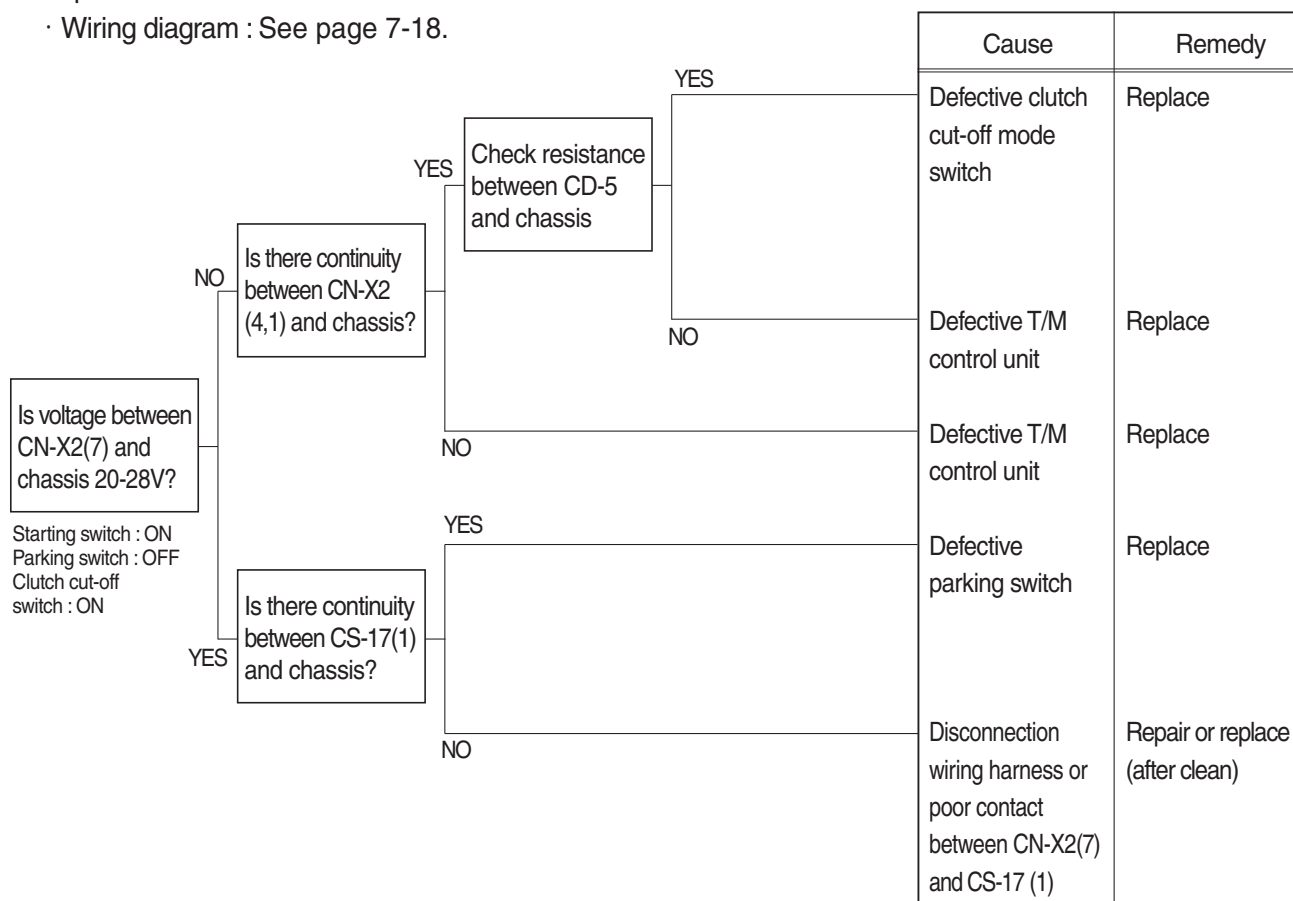
Check resistance

YES	MAX 1Ω
NO	MIN 1MΩ

985A7EL40

5. MACHINE DOES NOT TRAVEL

- Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.15 (transmission control unit) is not blown out.
- After checking, connect the disconnected connectors again immediately unless otherwise specified.
- Wiring diagram : See page 7-18.

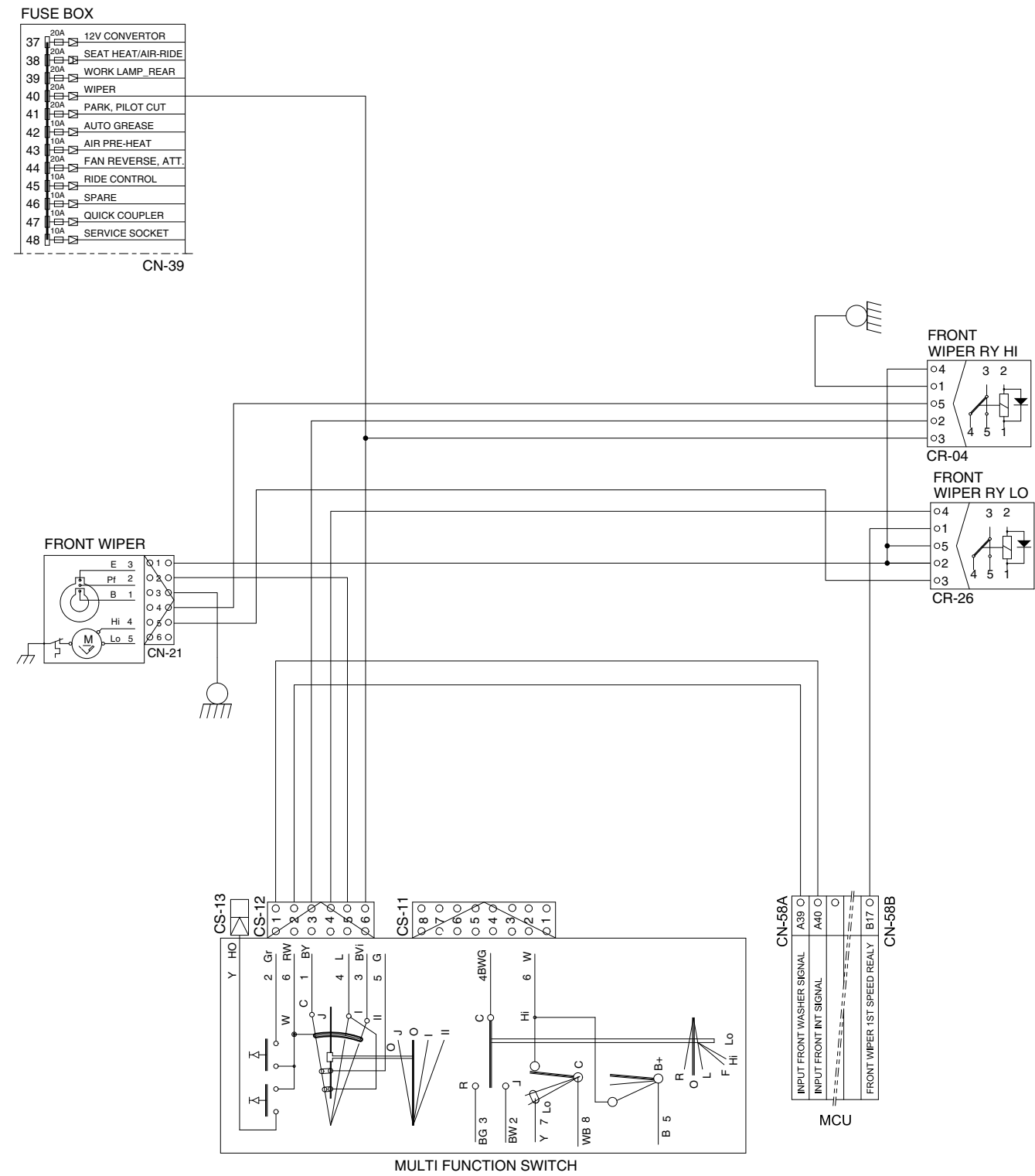
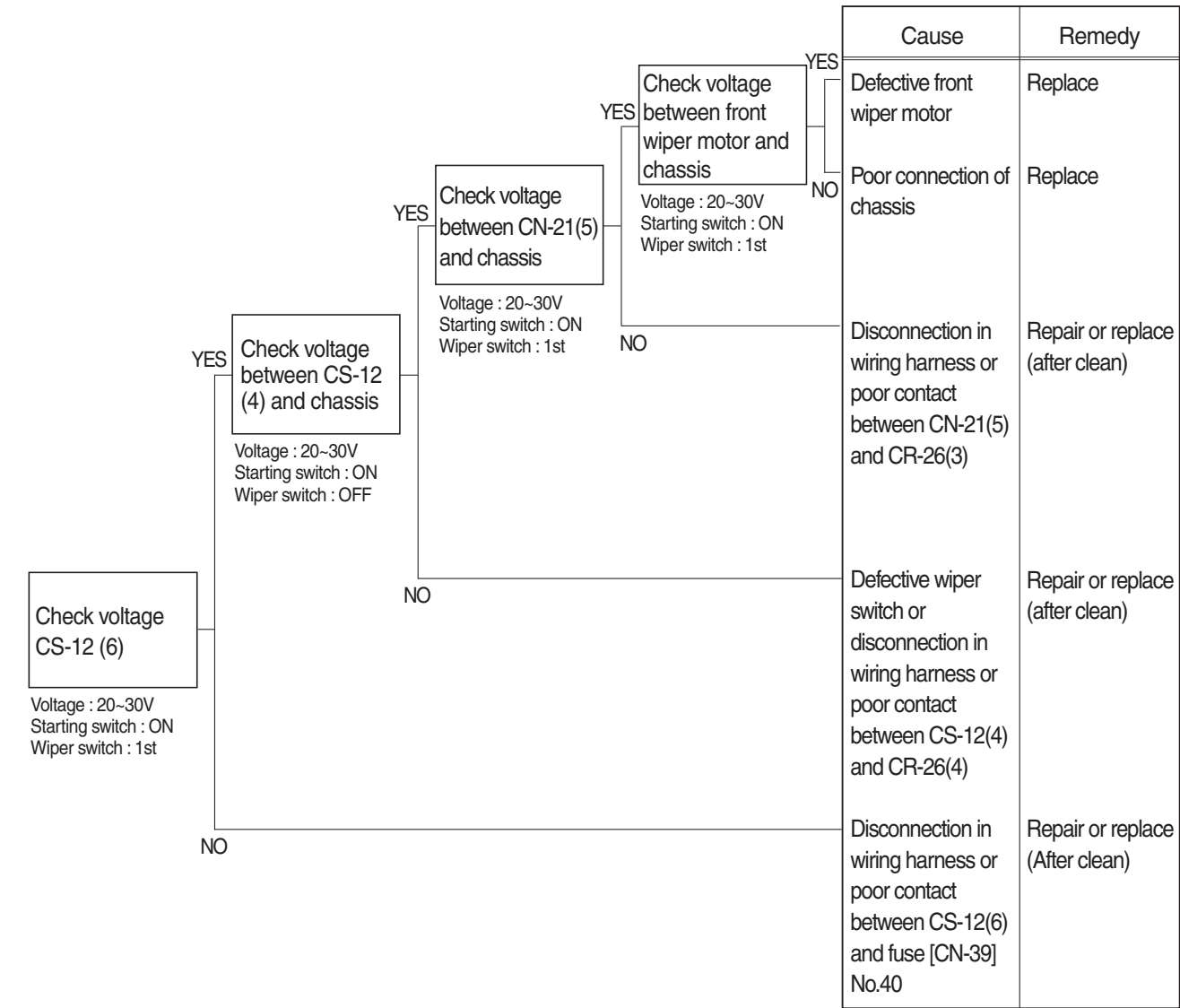


Check resistance

YES	MAX 1Ω
NO	MIN 1MΩ

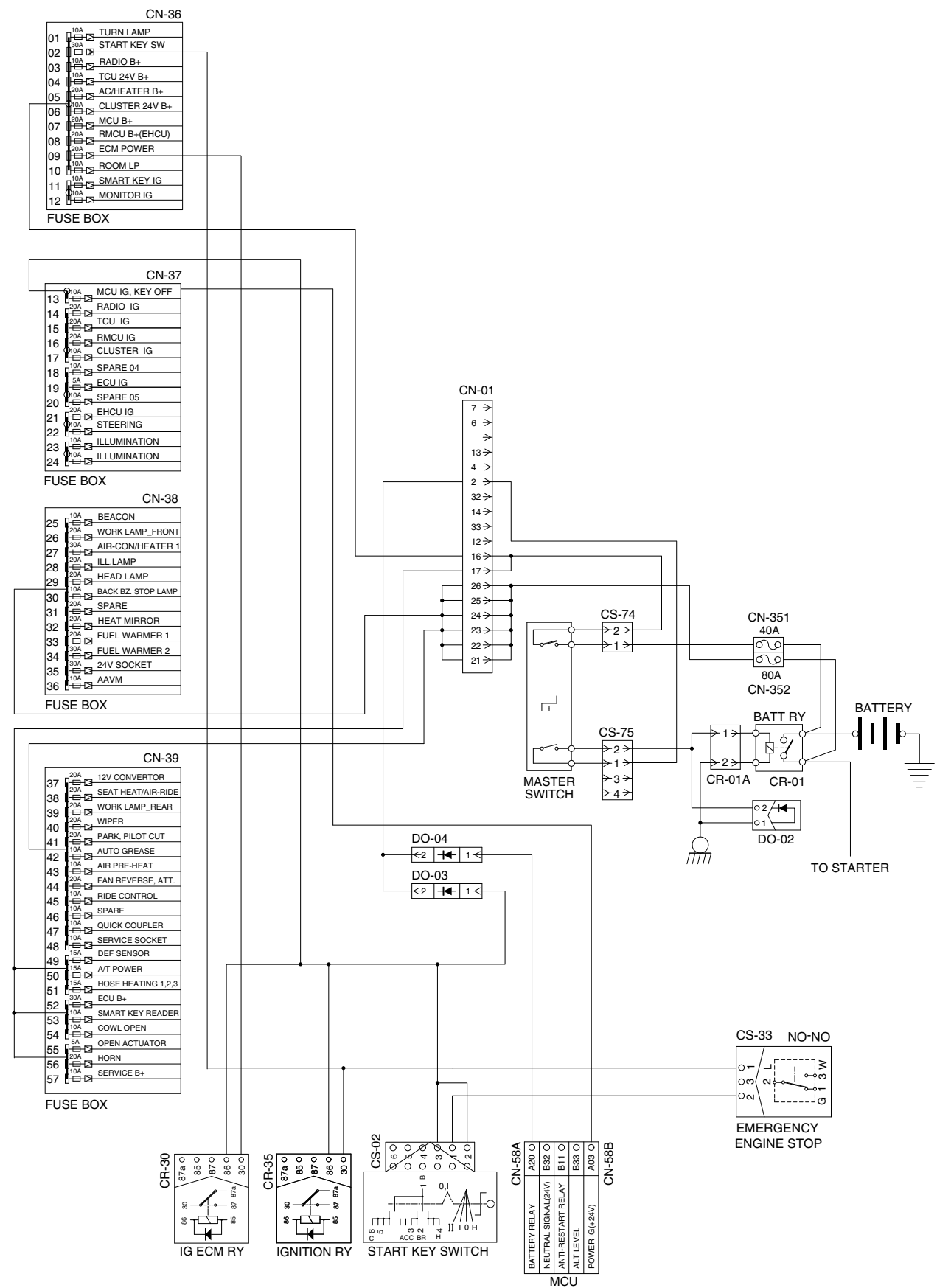
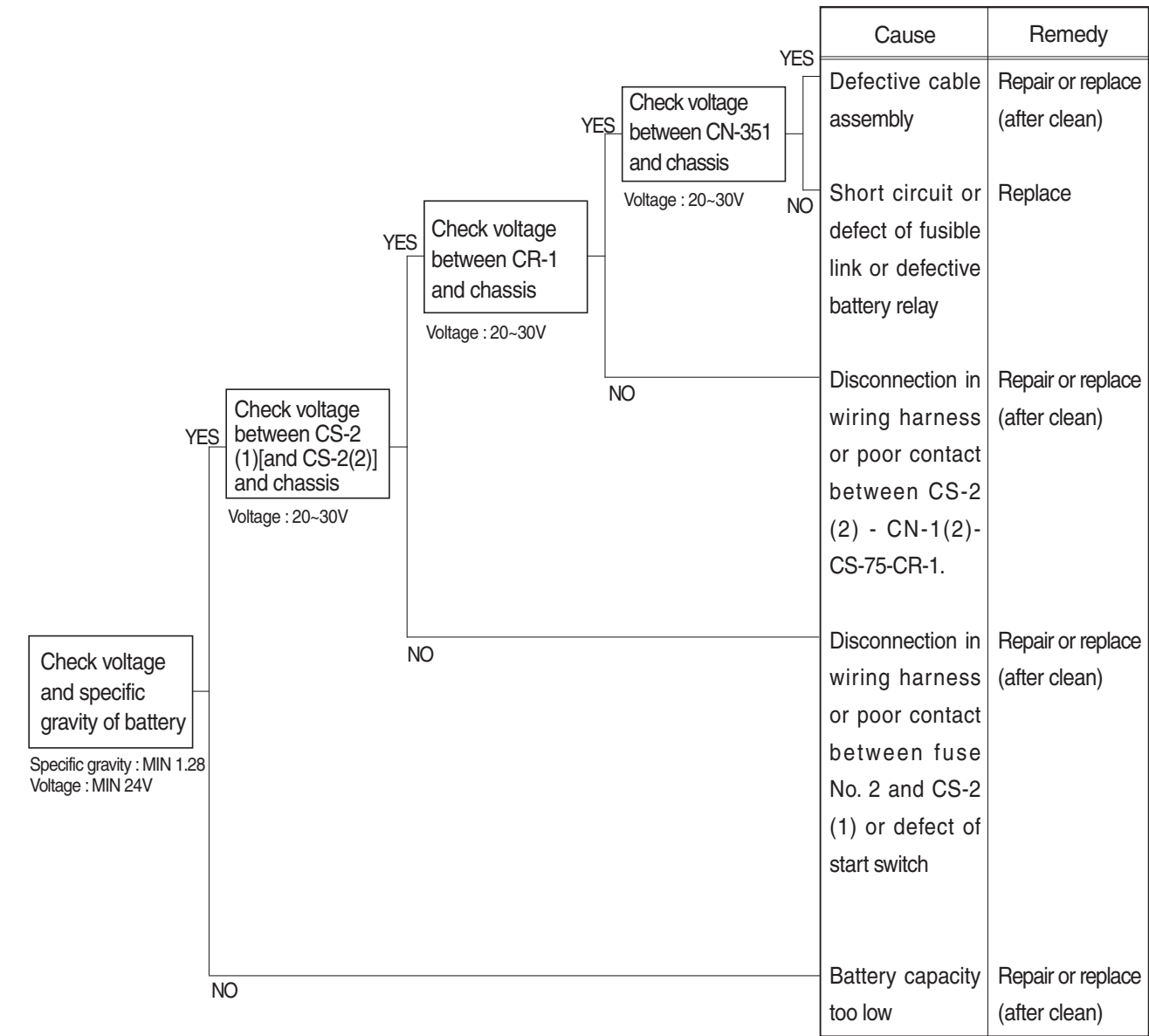
6. WHEN STARTING SWITCH IS TURNED ON, WIPER MOTOR DOES NOT OPERATE

- Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.40 is not blown out.
- After checking, connect the disconnected connectors again immediately unless otherwise specified.



7. WHEN STARTING SWITCH "ON" DOES NOT OPERATE

- Before carrying out below procedure, check all the related connectors are properly inserted the fuse No.2 is not blown out.
- After checking, connect the disconnected connectors again immediately unless otherwise specified.



8. WHEN STARTING SWITCH IS TURNED ON, WORK LAMP DOES NOT LIGHTS UP

- Before carrying out below procedure, check all the related connectors are properly inserted, and the fuse No.26, 39 is not blown out.
- After checking, connect the disconnected connectors again immediately unless otherwise specified.

